

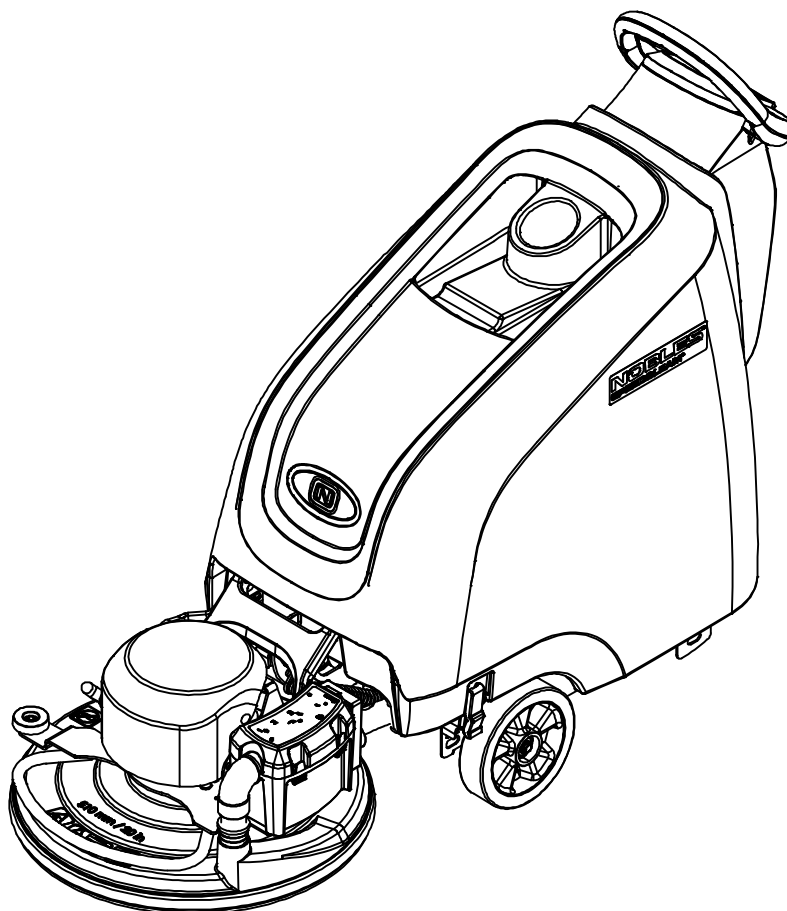
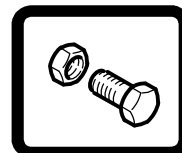


TennantTrue® Parts
IRIS® a Tennant Technology

SPEEDGLEAM® 5

WALK-BEHIND BATTERY BURNISHER

PARTS MANUAL

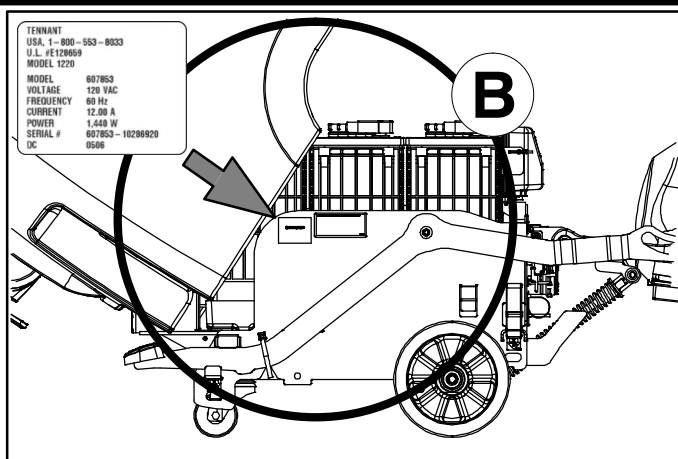
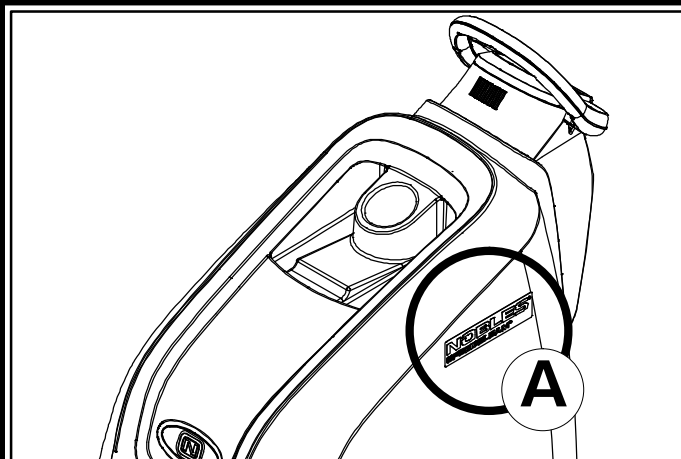


For the latest Parts manuals and other
language Operator manuals, visit:

www.nobles.com/manual

9011614
Rev. 10 (05-2023)





Ref	Part No.	Serial Number	Description	Qty.
1	82681	(000000—)	Bracket Wldt, Lpg Mount	1
2	63810	(000000—)	Latch Assy, Lpg Tank Mtg, W/Nut	4
3	51839	(000000—)	Nut Adjustable, Lpg Tank Mtg	2
4	49263	(000000—)	Tie, Cable	3
	82556	(000000—001039)	Bracket, Vaporizer	1
	54930	(000000—)	Vaporizer, LPG	1

HOW TO ORDER PARTS – See diagram above

Only use TENNANT Company supplied or equivalent parts. Parts and supplies may be ordered online, by phone, by fax or by mail.

Follow the steps below to ensure prompt delivery.

1. **(A)** Identify the machine model.
2. **(B)** Identify the machine serial number from the data label.
3. **(C)** Ensure the proper serial number is used from the parts list.
4. Identify the part number and quantity.
Do not order by page or reference numbers.
5. Provide your name, company name, customer ID number, billing and shipping address, phone number and purchase order number.
6. Provide detail shipping instructions.

(D) ▽ – identifies an assembly
▲ – identifies parts included in assembly

Please fill out at time of installation for future reference.

Model No. – _____

Serial No. – _____

Machine Options – _____

Sales Rep. – _____

Sales Rep. phone no. – _____

Customer ID Number – _____

Installation Date – _____

Tennant Company

10400 Clean Street
Eden Prairie, MN 55344-2650 USA
Phone: (800) 553-8033

www.nobles.com

Specifications and parts are subject to change without notice.

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RECOMMENDED MAINTENANCE ITEMS

GENERAL RECOMMENDED MAINTENANCE ITEMS

	Part No.	Serial Number	Description	Qty.
	1207285	(00000000–)	Latch, Draw, Rbr, W/ Keeper, Yellow	2
	1205533	(00000000–)	Damper	1
	1203776	(00000000–)	Cover, Pedal	1
	71579	(00000000–)	Strap, Static, W/Grommet, .19 1.1w 25.0l	1
	9012767	(00000000–)	Caster Kit, Afmkt, W/ Hdwr	1
	1223724	(11047953–)	Wheel, Scrbr, 8.00d, W/ Brg (Push Model)	2
	1223913	(10849232–11047952)	Wheel, Scrbr, 213mm, W/ Brg (Push Model)	2
	1218755	(10790232–10849231)	Wheel, Scrbr, 213mm, W/ Brg (Push Model) (Replaced By 1223913 – Order Qty 2)	2
	1202505	(00000000–10790231)	Wheel, W/ Brg, 213mm (Push Model) (Replaced By 1223913 – Order Qty 2)	2
	1223582	(11047953–)	Wheel, Scrbr, 8.00d, W/ Taper (Drive Model)	2
	1223583	(10817425–11047952)	Wheel, Scrbr, 213mm, W/ Taper (Drive Model)	2
	1218753	(10771448–10817424)	Wheel, Scrbr, 213mm, W/ Taper (Drive Model) (Replaced by 1223583 – Order Qty 2)	2
	1020688	(00000000–10771447)	Wheel, Scrbr, 213mm, W/ Taper (Drive Model) (Replaced by 1223583 – Order Qty 2)	2
▽	1206634	(00000000–)	Transaxle, 24vdc [458h–2100 Asi]	1
▲	1021167	(00000000–)	Key, Woodruff, 5mm	2
▲	612880	(00000000–)	Joint, Transaxle, Replmt	2
▲▽	1212352	(00000000–)	Motor, Transaxle, 24vdc, UI	1
▲▲	1212351	(00000000–)	Brush, Kit, Carbon, Transaxle, UI (1 Pkg = 4 Brushes)	1
▽	1210910	(00000000–)	Motor, Ele, 24–60vdc, 3900rpm, 6.00hp#	1
▲	1212017	(00000000–)	Brush Assy, Carbon, Afmkt	1
▲	00928	(00000000–)	Key, Sq, 0.25 X 0.25, 1.00l	1
	9012768	(00000000–)	Wheel Kit, Bmpr, Afmkt, W/ Hdwr	1
▽	1210491	(00000000–)	Driver Assy, Pad, 20d	1
▲	32506	(00000000–)	Device, Centering, Rh Pad Retainer	1
▲	1205787	(00000000–)	Collar, Locking, Pad Driver, 6.1”	1
	1208033	(00000000–)	Skirt Assy, Shrd, 20.0d	1
	611788	(00000000–)	Pad, 20.0[Burnish, Hairblend, 1pick=1ctn] (Qty 5 Pads)	1
▽	9012779	(00000000–)	Arm, Lift, Head, Afmkt, W/Bearings	1
▲	9012780	(00000000–)	Bearing Kit, 12mmb 16mmd 12mmw, Qty=4	1
	1203378	(00000000–)	Pin, Spring, .50d 1.00b	1
	1205700	(00000000–)	Actuator, 36vdc, 60mm Strk, 2sw, 350n	1
	1205304	(00000000–)	Spring, Cmpr, 1.378od .177wir 3.95l	1
	1203333	(00000000–)	Spring, Cmpr, 1.314od .145wir 10.85l	1
	607275	(00000000–)	Hose, Vacuum, 1.50id X 040.0l, 2cuff, E90	1
	9012781	(00000000–)	Fan Kit, Vacuum, Afmkt, W/ Gasket	1
	1203349	(00000000–)	Gasket, Vac Motor	1
	1203162	(00000000–)	Filter, Hepa (Active Dust Control)	1
	1204900	(00000000–)	Hose, Assy, 1.50 Id	1
	1210869	(00000000–)	Bag, Dust, Paper (1 Pkg = 10 Bags) (Standard)	1
	1208744	(00000000–)	Bag, Dust, Cloth (Optional for Passive Dust Control Only)	1
	1205971	(00000000–)	Gasket, Cover, Circuitboard	1
▽	9012782	(00000000–)	Circuitboard Kit, Bridge, Afmkt, W/Strap	1
▲	1205845	(00000000–)	Circuitboard, Silpad [1/2 Bridge, Lower]	1
	9012783	(00000000–)	Circuitboard Kit, Base, Afmkt, W/ Strap (For Models w/ mechanical pad pressure and passive dust control)	1
	9012796	(00000000–)	Circuitboard Kit, Option, Afmkt, W/Strap (For Models w/ automated pad pressure and/or active dust control)	1

▽ ASSEMBLY

▲ INCLUDED IN ASSEMBLY

RECOMMENDED MAINTENANCE ITEMS

GENERAL RECOMMENDED MAINTENANCE ITEMS

	Part No.	Serial Number	Description	Qty.
	1210283	(00000000–	) Box, Wire [Ferrite, Emi Filter] (No Longer Available – Replaced by Cable 1072935 or 1072372 Includes Ferrite)	2
	1207893	(00000000–	) Switch, Push, Snap Action, 25a [No]	1
	1064184	(00000000–	) Circuitbreaker, 02.5a, Resettable	1
	1064188	(00000000–	) Circuitbreaker, 15.0a, Resettable	1
	383725	(00000000–	) Circuitbreaker, 30.0a, Resettable	1
	9012826*	(00000000–	) Controller, Drive, Afmkt, W/ Usb Cable (Drive Model)	1
	1205323	(00000000–	) Switch, 0.1a, Spdt [Micro, Straight]	1
▽	9012784*	(00000000–	) Bezel Kit, Mechanical, Push, Afmkt	1
▽	9012785*	(00000000–	) Bezel Kit, Mechanical, Propel, Afmkt	1
▽	9012786*	(00000000–	) Bezel Kit, Actuator, Propel, Afmkt	1
▲	1205618	(00000000–	) Cap, Usb	1
	9012787	(00000000–	) Circuitboard Kit, Console, W/ Usb Cable	1
	1205323	(00000000–	) Switch, 0.1a, Spdt [Micro, Straight]	1
	1205781	(00000000–	) Spring, Return, Bail	1
▽	1072939	(00000000–	) Cable, Assy [B7/B5, Ground]	1
▲	130155	(00000000–	) Connector, Battery, 6ga 50a, Gray[2cont]	1
	1215716	(00000000–	) Switch, 0.1a, Spdt[Micro, Gold Contacts]	1
▽	1011402	(00000000–	) Switch, Key	1
▲	1017696	(00000000–	) Key Set, Replmt [F/Keyswitch 1011402]	1
	1064038	(00000000–	) Gauge, Hourmeter, 05–277 Volt, Ac / Dc	1
	1011735	(00000000–	) Switch, Safety, Shutoff	1
	1234365	(00000000–	) Dial, Range, Speed	1
	1246392	(00000000–	) Potentiometer [100k, 1 Turn, Multi–Mach]	1
	1209730	(00000000–	) Cap, Toggle, Direction	1
	1209673	(00000000–	) Switch Assy, Toggle, Direction	1
	1205496	(00000000–	) Hook, Cord	2
▽	1208644	(00000000–	) Charger, 36vdc, 25a 85–265vac [Offboard] (180–250 AH Wet Lead Acid Batteries)	1
▽	9012740	(00000000–	) Charger, 36vdc 25a [P/N 1208644, #31] (200–350 AH AGM Batteries)	1
▽	9012739	(00000000–	) Charger, 36vdc 25a [P/N 1208644, #03] (260–360 AH Wet Lead Acid Batteries)	1
▲	130155	(00000000–	) Connector, Battery, 6ga 50a, Gray[2cont]	1
▽	1202585	(00000000–	) Charger, 36vdc 25a 115–240vac [On–Board]	1
▲	130155	(00000000–	) Connector, Battery, 6ga 50a, Gray[2cont]	1
	1073882	(00000000–	) Cord, Power, 16/3, 15a, 15ft Blk [Us]	1

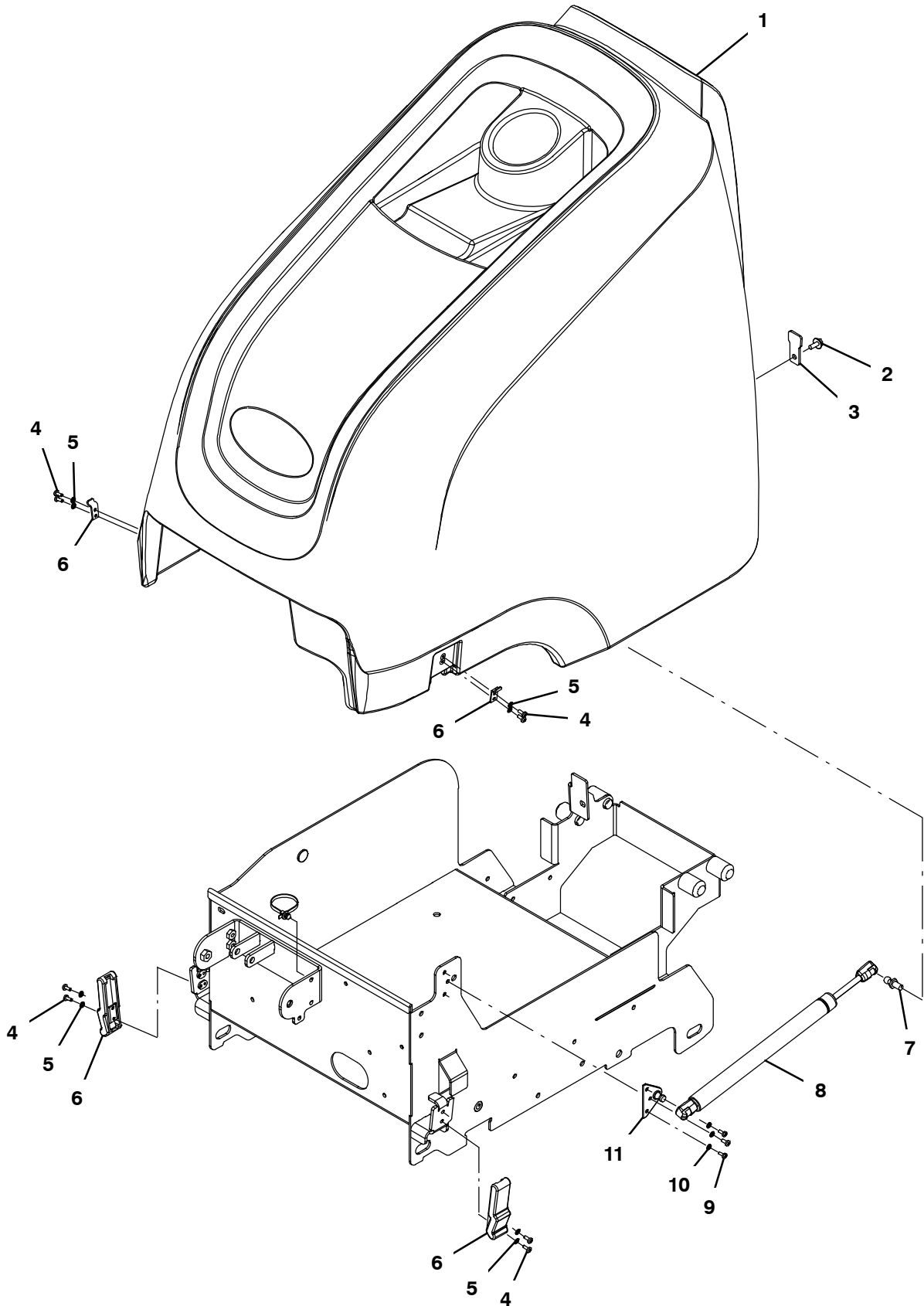
* Requires Tennant *True* service or an authorized Tennant service provider.

▽ ASSEMBLY

▲ INCLUDED IN ASSEMBLY

COVER GROUP

355220

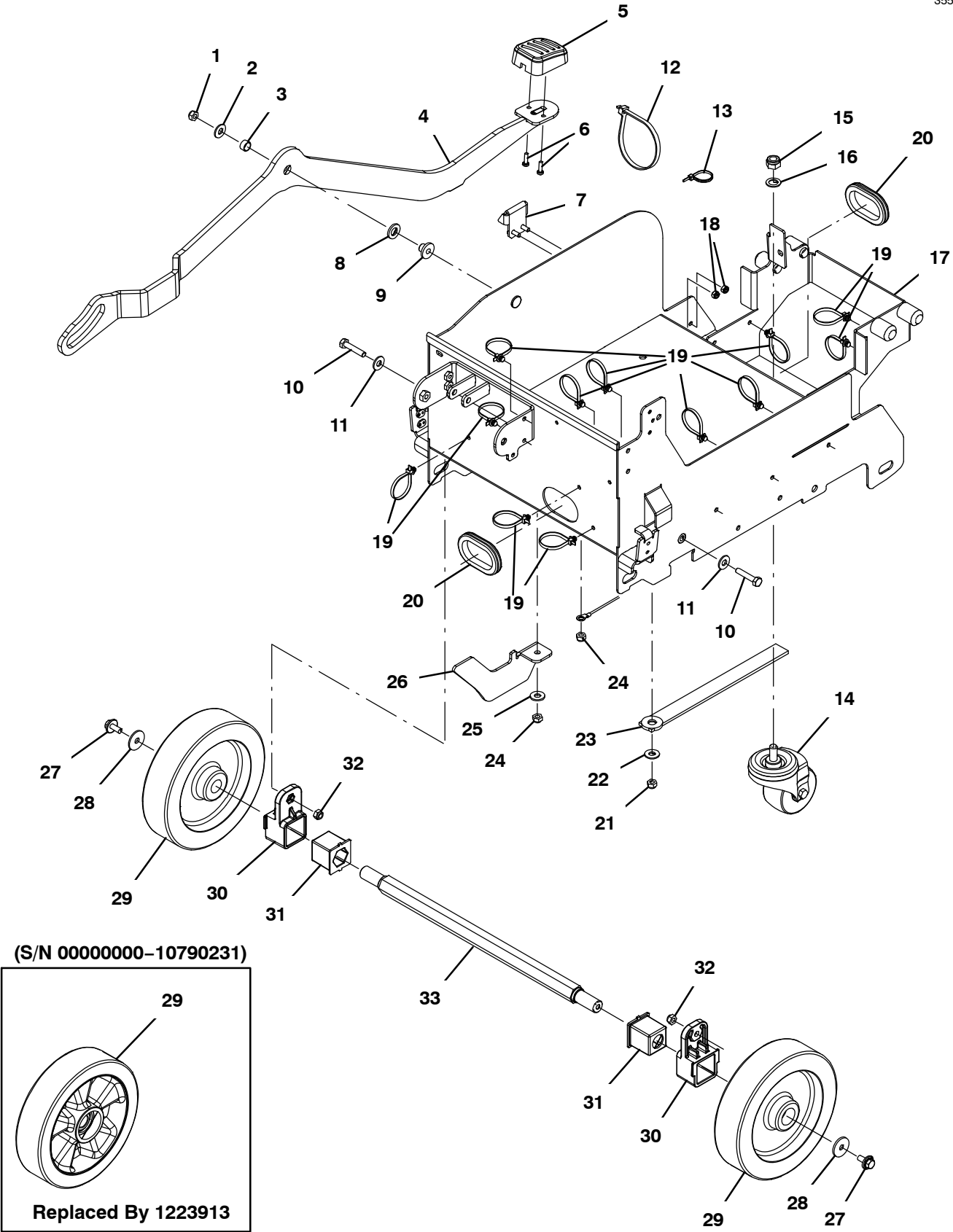


COVER GROUP

Ref.	Part No.	Serial Number	Description	Qty.
1	9014012	(00000000-	) Cover, Afmkt [Sg5] (Does Not Include Labels – Order Separately See Label Group)	1
1	1034731	(00000000-	) Screw, Hex, M6 X 1.00 X 16, Ss, Sems	1
2	1204697	(00000000-	) Bracket, Pivot, Body	1
3	49697	(00000000-	) Screw, Pan, Phl, M4 X 0.70 X 10, Ss	4
4	02938	(00000000-	) Washer, Lock, Int, 08, Ss	4
6	1207285	(00000000-	) Latch, Draw, Rbr, W/ Keeper, Yellow	2
7	1205551	(00000000-	) Stud, Ball, 10mm Ball, M8x1.25 Stud	1
8	1205533	(00000000-	) Damper	1
9	49697	(00000000-	) Screw, Pan, Phl, M4 X 0.70 X 10, Ss	3
10	02938	(00000000-	) Washer, Lock, Int, 08, Ss	3
11	1205549	(00000000-	) Bracket, Stud, Ball, .389 Dia	1

FRAME GROUP, PUSH

355222



FRAME GROUP, PUSH

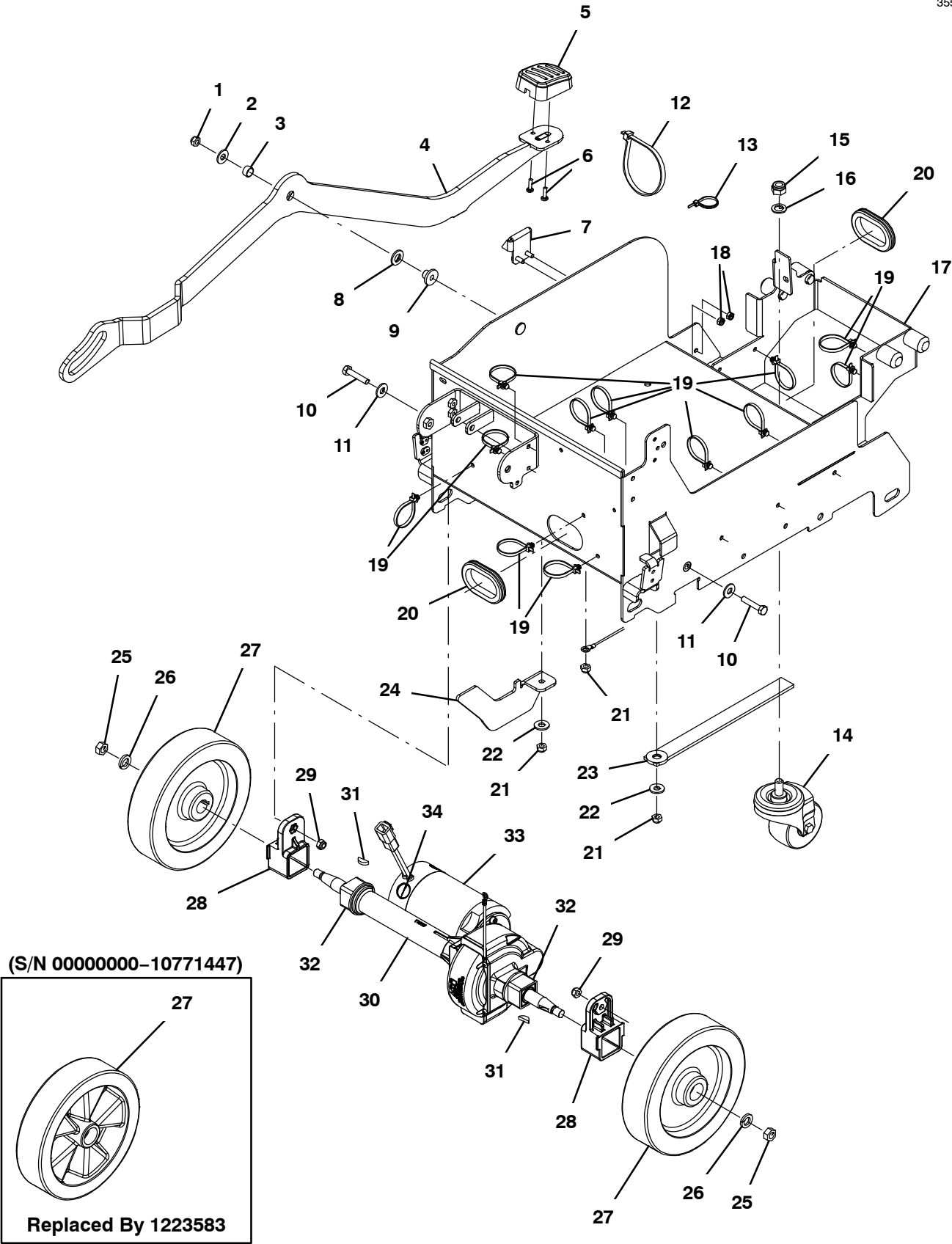
Ref.	Part No.	Serial Number	Description	Qty.	
1	08713	(00000000–	) Nut, Hex, Lock, M8 X 1.25, NI, Ss	1	
2	01685	(00000000–	) Washer, Flat, 0.38b 0.88d .08, Ss	1	
3	1205534	(00000000–	) Bearing, .50idx.31lg Journal	1	
4	1205104	(00000000–	) Pedal Wldt, Lift, Head	1	
5	1203776	(00000000–	) Cover, Pedal	1	
6	1043573	(00000000–	) Screw, #10–14 X 0.675, Spl[Shcs,Selftap]	2	
7	1013946	(00000000–	) Bracket, Locking, Pedal, Foot	1	
8	1013936	(00000000–	) Washer, Flat, 0.51b 0.94d .10, Nyl	1	
9	1203351	(00000000–	) Bushing, Flng, 8.3mmb 12.6mmd 10.7mml	1	
10	74440	(00000000–	) Screw, Hex, M8 X 1.25 X 40, NI, Ss	2	
11	01685	(00000000–	) Washer, Flat, 0.38b 0.88d .08, Ss	2	
12	44961	(00000000–	) Tie, Cable, Nyl, 14.5l .30w 4.0 Max D	1	
13	130773	(00000000–	) Tie, Cable, Nyl, 11.0l, .14w, 3.0 Max. D	1	
▽	14	9012767	(00000000–	) Caster Kit, Afmkt, W/ Hdwr	1
▲	15	09741	(00000000–	) Nut, Hex, Lock, M12 X 1.75, NI, Ss	1
▲	16	140058	(00000000–	) Washer, Flat, 0.54b 0.88d .06, Ss [Wand]	1
	17	1258333	(11047953–	) Frame Wldt, Main [B5]	1
	17	1204572	(00000000–11047952	) Frame Wldt, Main [B5]	1
	18	08712	(00000000–	) Nut, Hex, Lock, M6 X 1.00, NI, Ss	2
	19	1210807	(00000000–	) Wire, Tie [W/.25" Fir Tree Clip]	15
20	10632–19	(00000000–	) Grommet, Rbr, 2.13id, F/2.5h, .12 Matl	2	
21	08713	(00000000–	) Nut, Hex, Lock, M8 X 1.25, NI, Ss	1	
22	01685	(00000000–	) Washer, Flat, 0.38b 0.88d .08, Ss	1	
23	71579	(00000000–	) Strap, Static, W/Grommet, .19 1.1w 25.0l	1	
24	08713	(00000000–	) Nut, Hex, Lock, M8 X 1.25, NI, Ss	2	
25	01685	(00000000–	) Washer, Flat, 0.38b 0.88d .08, Ss	1	
26	1205501	(00000000–	) Bracket, Follower, Head, 50cm	1	
27	1020341	(00000000–	) Screw, Hex, M8 X 1.25 X 20, Ss, Sems	2	
28	1016331	(00000000–	) Washer, Flat, 0.34b 1.25d .11, Ss	2	
29	1223724	(11047953–	) Wheel, Scrbr, 8.00d, W/ Brg	2	
29	1223913	(10849232–11047952	) Wheel, Scrbr, 213mm, W/ Brg	2	
29	1218755	(10790232–10849231	) Wheel, Scrbr, 213mm, W/ Brg (Replaced By 1223913 – Order Qty 2)	2	
29	1202505	(00000000–10790231	) Wheel, W/ Brg, 213mm (Replaced By 1223913 – Order Qty 2)	2	
30	1028292	(00000000–	) Adapter, Mtg, Axle, Alm [T3]	2	
31	1028381	(00000000–	) Grommet, Axle [Tpu, T3 Push]	2	
32	08713	(00000000–	) Nut, Hex, Lock, M8 X 1.25, NI, Ss	2	
33	1202931	(00000000–	) Axle, Wheel, Hex [B5 Push]	1	

▽ ASSEMBLY

▲ INCLUDED IN ASSEMBLY

FRAME GROUP, DRIVE

355223



FRAME GROUP, DRIVE

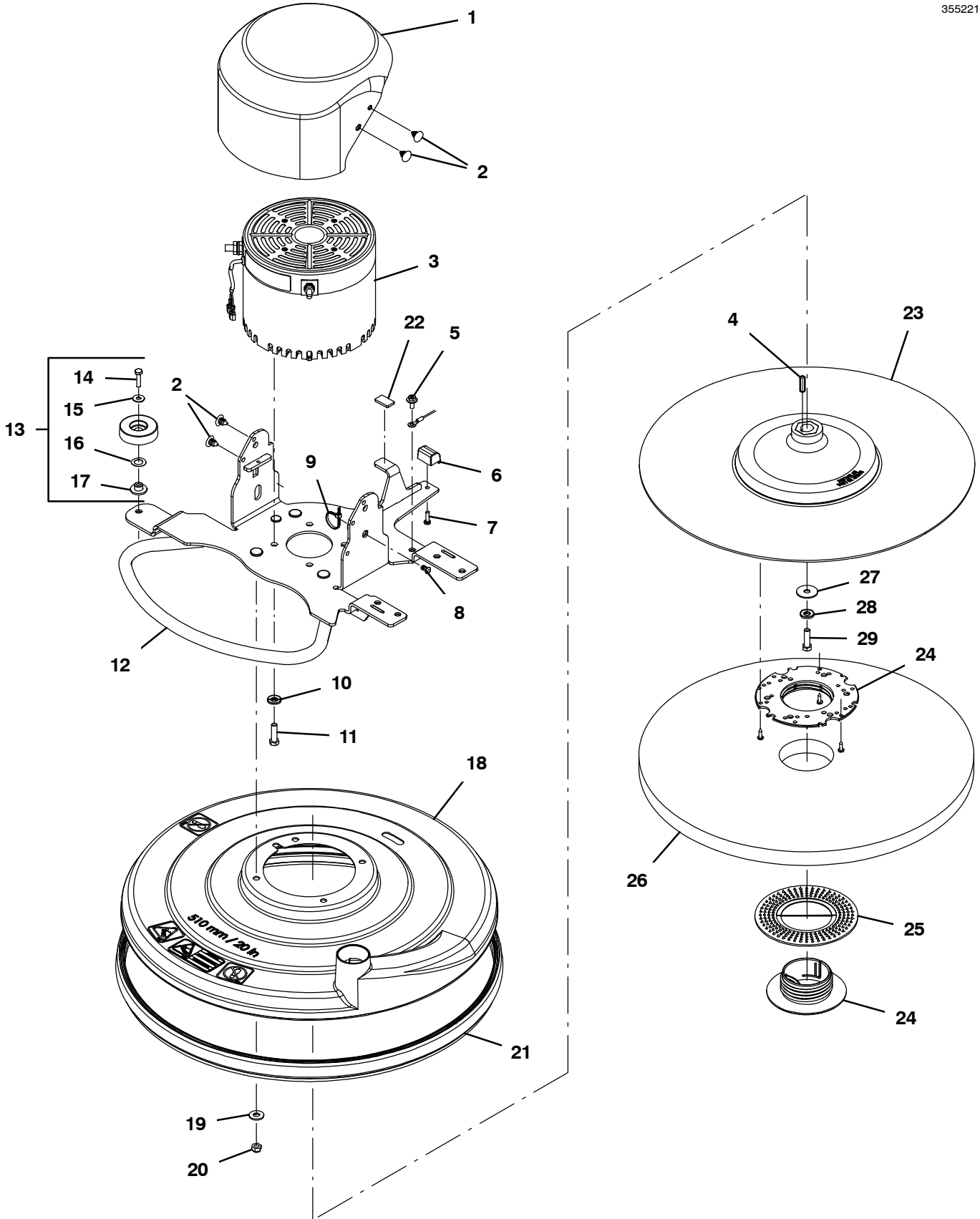
Ref.	Part No.	Serial Number	Description	Qty.
	1	08713	(00000000–) Nut, Hex, Lock, M8 X 1.25, NI, Ss	1
	2	01685	(00000000–) Washer, Flat, 0.38b 0.88d .08, Ss	1
	3	1205534	(00000000–) Bearing, .50idx.31lg Journal	1
	4	1205104	(00000000–) Pedal Wldt, Lift, Head	1
	5	1203776	(00000000–) Cover, Pedal	1
	6	1043573	(00000000–) Screw, #10–14 X 0.675, Spl[Shcs,Selftap]	2
	7	1013946	(00000000–) Bracket, Locking, Pedal, Foot	1
	8	1013936	(00000000–) Washer, Flat, 0.51b 0.94d .10, Nyl	1
	9	1203351	(00000000–) Bushing, Flng, 8.3mmb 12.6mmd 10.7mml	1
	10	74440	(00000000–) Screw, Hex, M8 X 1.25 X 40, NI, Ss	2
	11	01685	(00000000–) Washer, Flat, 0.38b 0.88d .08, Ss	2
	12	44961	(00000000–) Tie, Cable, Nyl, 14.5l .30w 4.0 Max D	1
	13	130773	(00000000–) Tie, Cable, Nyl, 11.0l, .14w, 3.0 Max. D	1
▽	14	9012767	(00000000–) Caster Kit, Afmkt, W/ Hdwr	1
▲	15	09741	(00000000–) Nut, Hex, Lock, M12 X 1.75, NI, Ss	2
▲	16	140058	(00000000–) Washer, Flat, 0.54b 0.88d .06, Ss [Wand]	2
	17	1258333	(11047953–) Frame Wldt, Main [B5]	1
	17	1204572	(00000000–11047952) Frame Wldt, Main [B5]	1
	18	08712	(00000000–) Nut, Hex, Lock, M6 X 1.00, NI, Ss	2
	19	1210807	(00000000–) Wire, Tie [W/.25” Fir Tree Clip]	15
	20	10632–19	(00000000–) Grommet, Rbr, 2.13id, F/2.5h, .12 Matl	2
	21	08713	(00000000–) Nut, Hex, Lock, M8 X 1.25, NI, Ss	3
	22	01685	(00000000–) Washer, Flat, 0.38b 0.88d .08, Ss	2
	23	71579	(00000000–) Strap, Static, W/Grommet, .19 1.1w 25.0l	1
	24	1205501	(00000000–) Bracket, Follower, Head, 50cm	1
	25	09741	(00000000–) Nut, Hex, Lock, M12 X 1.75, NI, Ss	2
	26	140058	(00000000–) Washer, Flat, 0.54b 0.88d .06, Ss [Wand]	2
	27	1223582	(11047953–) Wheel, Scrbr, 8.00d, W/ Taper	2
	27	1223583	(10817425–11047952) Wheel, Scrbr, 213mm, W/ Taper	2
	27	1218753	(10771448–10817424) Wheel, Scrbr, 213mm, W/ Taper (Replaced by 1223583 – Order Qty 2)	2
	27	1020688	(00000000–10771447) Wheel, Scrbr, 213mm, W/ Taper (Replaced by 1223583 – Order Qty 2)	2
	28	1028292	(00000000–) Adapter, Mtg, Axle, Alm [T3]	2
	29	08713	(00000000–) Nut, Hex, Lock, M8 X 1.25, NI, Ss	2
▽	30	1206634	(00000000–) Transaxle, 24vdc [458h–2100 Asi]	1
▲	31	1021167	(00000000–) Key, Woodruff, 5mm	2
▲	32	612880	(00000000–) Joint, Transaxle, Replmt	2
▲▽	33	1212352	(00000000–) Motor, Transaxle, 24vdc, UI	1
▲▲	34	1212351	(00000000–) Brush, Kit, Carbon, Transaxle, UI (1 Pkg = 4 Brushes)	1

▽ ASSEMBLY

▲ INCLUDED IN ASSEMBLY

HEAD GROUP, 510 MM (20 IN)

355221



HEAD GROUP, 510 MM (20 IN)

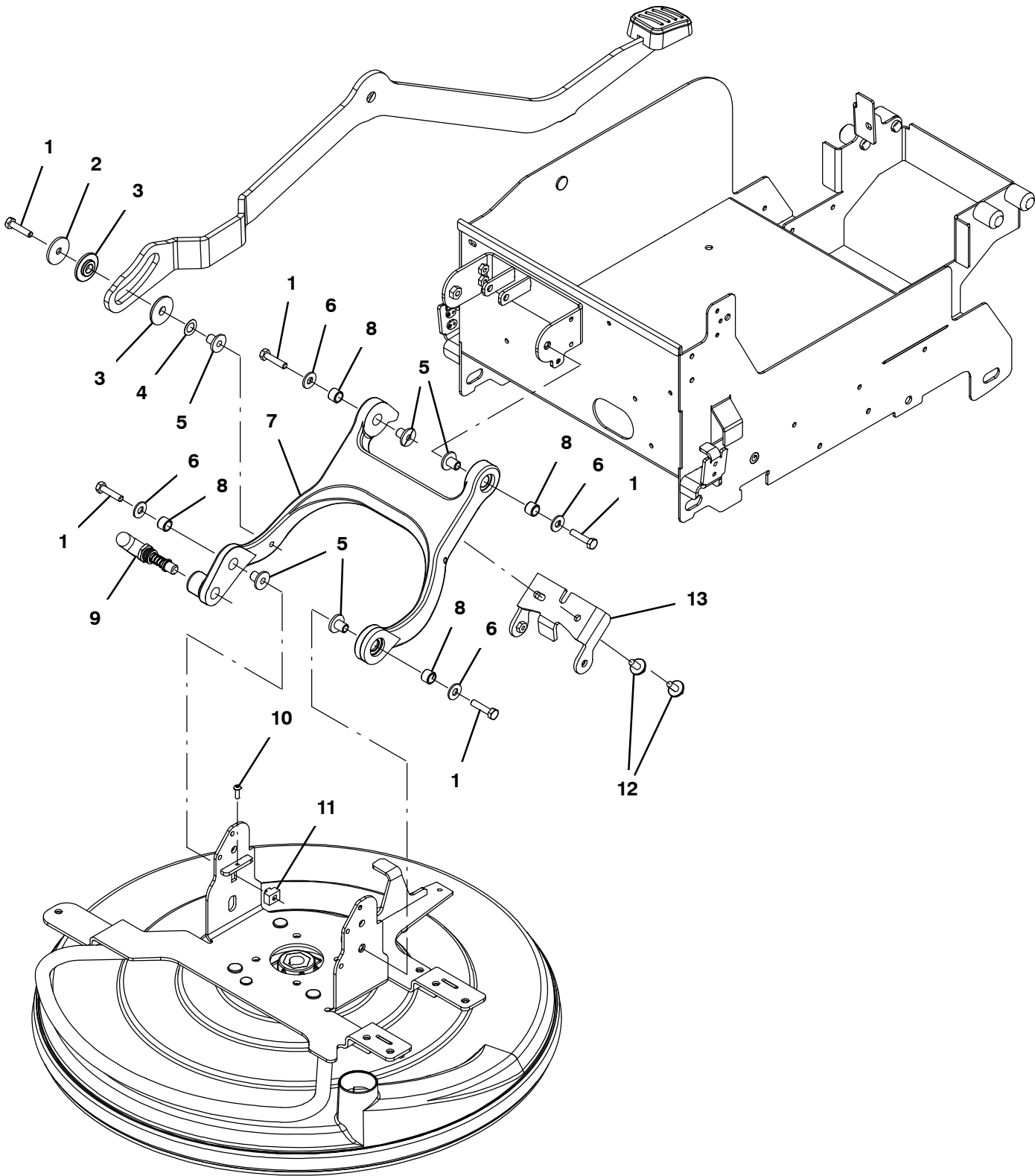
Ref.	Part No.	Serial Number	Description	Qty.	
	1	1259512	(11044942-)	Cover, Motor, Hg (Gray)	1
	1	1205768	(00000000-11044941)	Cover, Motor, Spg (Green)	1
	2	140262	(00000000-)	Clip, Snap-In	4
▽	3	1210910	(00000000-)	Motor, Ele, 24-60vdc, 3900rpm, 6.00hp#	1
▲		1212017	(00000000-)	Brush Assy, Carbon, Afmkt	1
▲	4	00928	(00000000-)	Key, Sq, 0.25 X 0.25, 1.00l	1
	5	1034731	(00000000-)	Screw, Hex, M6 X 1.00 X 16, Ss, Sems	1
	6	1205755	(00000000-)	Roller, Guide	1
	7	1043573	(00000000-)	Screw, #10-14 X 0.675, Spl[Shcs,Selftap]	1
	8	1071085	(00000000-)	Clip, Tie, 0.25d, Plstc	1
	9	130773	(00000000-)	Tie, Cable, Nyl, 11.0l, .14w, 3.0 Max. D	1
	10	41186	(00000000-)	Washer, Flat, Belleville, .31	4
	11	1016399	(00000000-)	Screw, Hex, M8 X 1.25 X 30, NI, Ss	4
	12	1204800	(00000000-)	Motor Wldt, Mount, 50cm	1
▽	13	9012768	(00000000-)	Wheel Kit, Bmpr, Afmkt, W/ Hdwr	1
▲	14	1016005	(00000000-)	Screw, Hex, M6 X 1.00 X 25, NI, FI, Ss	1
▲	15	01684	(00000000-)	Washer, Flat, 0.27b 0.69d .05, Ss	1
▲	16	1210221	(00000000-)	Washer, Wave, .515b, .875d, .013, Ss	1
▲	17	1210186	(00000000-)	Bushing, Flng, 6.3mmb 12.6mmd 7.7mml	1
	18	9012769	(00000000-)	Shroud, Dust, Afmkt, 51cm, [Na]	1
	19	01685	(00000000-)	Washer, Flat, 0.38b 0.88d .08, Ss	4
	20	08713	(00000000-)	Nut, Hex, Lock, M8 X 1.25, NI, Ss	4
	21	1208033	(00000000-)	Skirt Assy, Shrd, 20.0d	1
	22	1032763	(00000000-)	Gasket, Stand, Support	1
▽	23	1210491	(00000000-)	Driver Assy, Pad, 20d	1
▲	24	32506	(00000000-)	Device, Centering, Rh Pad Retainer	1
▲	25	1205787	(00000000-)	Collar, Locking, Pad Driver, 6.1"	1
	26	611788	(00000000-)	Pad, 20.0[Burnish, Hairblend,1pick=1ctn] (Qty 5 Pads)	1
	27	41186	(00000000-)	Washer, Flat, Belleville, .31	1
	28	25732	(00000000-)	Washer, Flat, 0.36b 1.25d .09, PI	1
	29	1016399	(00000000-)	Screw, Hex, M8 X 1.25 X 30, NI, Ss	1

▽ ASSEMBLY

▲ INCLUDED IN ASSEMBLY

HEAD LIFT GROUP

355224



HEAD LIFT GROUP

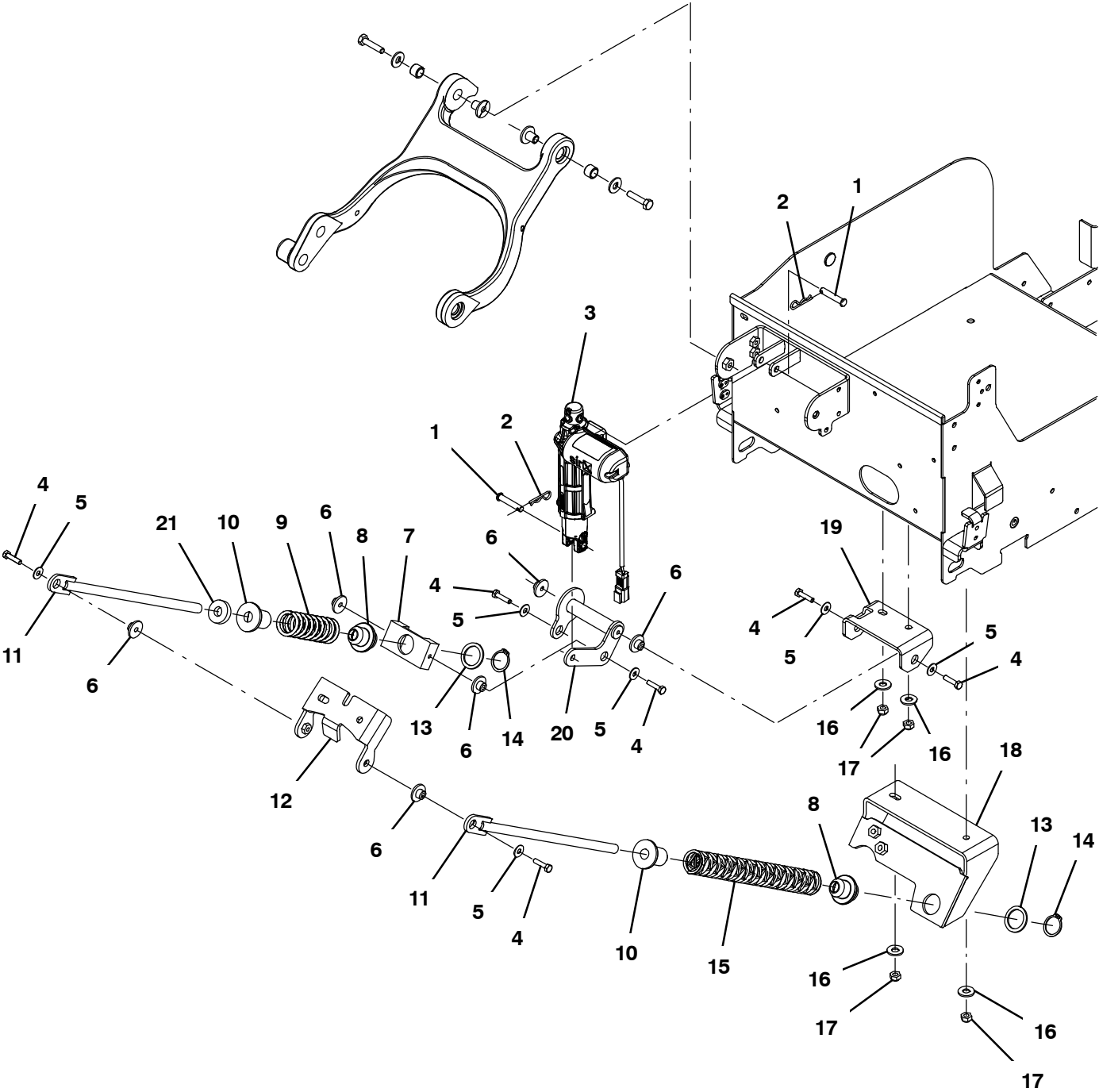
Ref.	Part No.	Serial Number	Description	Qty.
1	59658	(00000000-	) Screw, Hex, M8 X 1.25 X 35, NI, Ss	4
2	379829	(00000000-	) Washer, Flat, 0.34b 1.50d .12, Stl, Pl	1
3	1205779	(00000000-	) Roller, Flng, 12mmb 39.94mmd 6.5mml	2
4	1210221	(00000000-	) Washer, Wave, .515b, .875d, .013, Ss	1
5	1205562	(00000000-	) Bushing, Flng, 8.3mmb 11.7mmd 15mml	5
6	01685	(00000000-	) Washer, Flat, 0.38b 0.88d .08, Ss	4
▽	7	9012779	(00000000-) Arm, Lift, Head, Afmkt, W/Bearings	1
▲	8	9012780	(00000000-) Bearing Kit, 12mmb 16mmd 12mmw, Qty=4	1
9	1203378	(00000000-	) Pin, Spring, .50d 1.00b	1
10	1205799	(00000000-	) Screw, Btn, Torx, M5 X 0.8 X 16, 8.8, NI	1
11	1221434	(00000000-	) Nut, T, M8 X 1.25, Pm Ss [B5/B7, T300]	1
12	1020341	(00000000-	) Screw, Hex, M8 X 1.25 X 20, Ss, Sems	2
13	1204894	(00000000-	) Guide Wldt, Rod	1

▽ ASSEMBLY

▲ INCLUDED IN ASSEMBLY

DOWN PRESSURE GROUP, AUTOMATED

355225

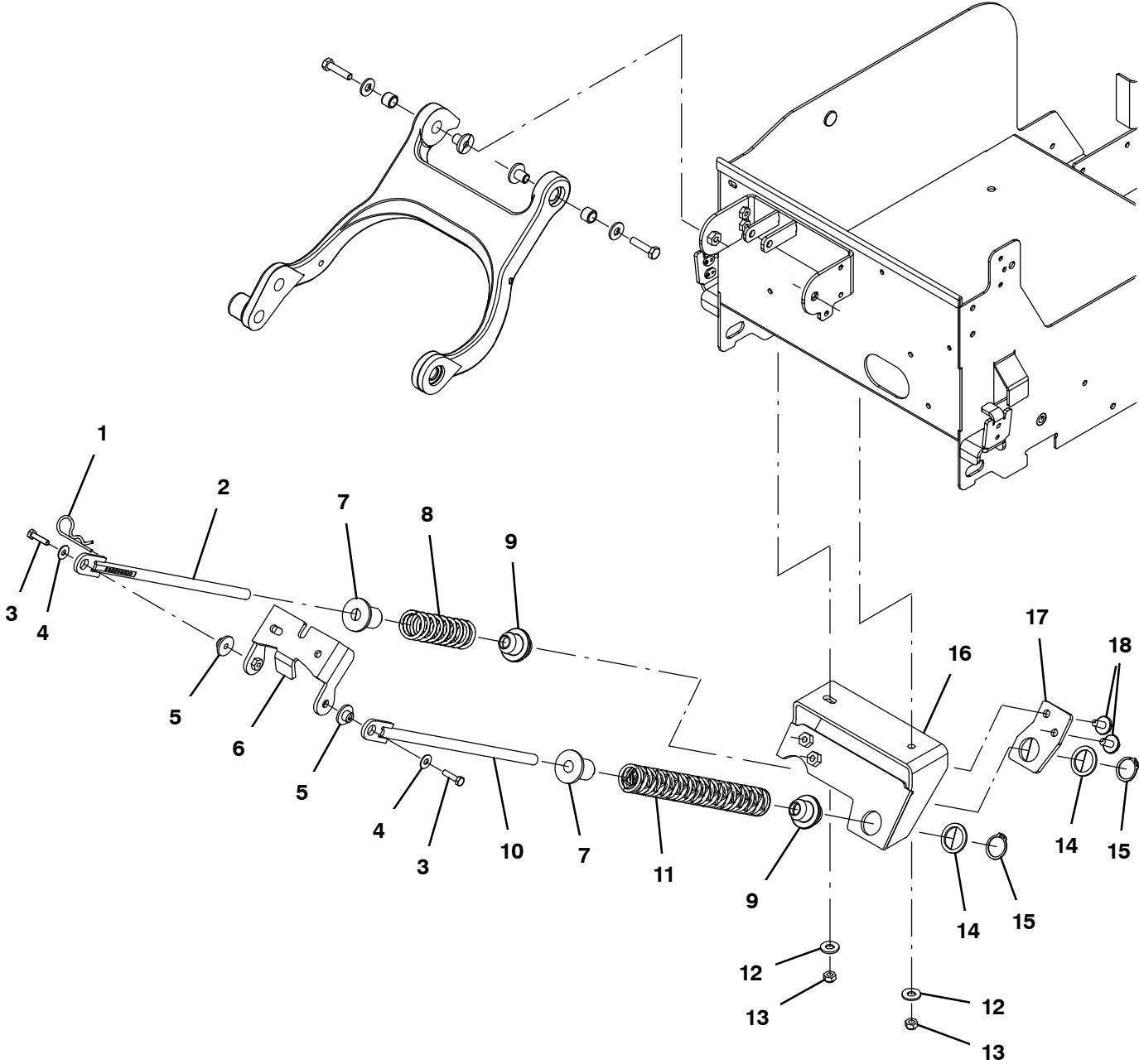


DOWN PRESSURE GROUP, AUTOMATED

Ref.	Part No.	Serial Number	Description	Qty.
1	397249	(00000000-	) Pin, Clevis, 0.31d X 1.62l	2
2	44906	(00000000-	) Pin, Cotter, Hair, 0.38d .093 Wir	2
3	1205700	(00000000-	) Actuator, 36vdc, 60mm Strk, 2sw, 350n	1
4	1016005	(00000000-	) Screw, Hex, M6 X 1.00 X 25, NI, Fl, Ss	6
5	01684	(00000000-	) Washer, Flat, 0.27b 0.69d .05, Ss	6
6	1210186	(00000000-	) Bushing, Flng, 6.3mmb 12.6mmd 7.7mml	6
7	1220923	(00000000-	) Block, Guide, Rod, Pm, PI [B5, B7 Auto]	1
8	1205548	(00000000-	) Bushing, Guide, Rod	2
9	1205883	(00000000-	) Spring, Cmpr, 1.364od .162wir 4.462l[Brn]	1
10	1205557	(00000000-	) Bushing, Spring	2
11	1203314	(00000000-	) Rod Wldt, Guide	2
12	1204894	(00000000-	) Guide Wldt, Rod	1
13	1205832	(00000000-	) Washer, Flat, 1.06b 1.42d .09thk, Nyl	2
14	1205567	(00000000-	) Ring, Retaining, Ext, 26mmd	2
15	1203333	(00000000-	) Spring, Cmpr, 1.33od .145wir 10.35l[Red]	1
16	01685	(00000000-	) Washer, Flat, 0.38b 0.88d .08, Ss	4
17	08713	(00000000-	) Nut, Hex, Lock, M8 X 1.25, NI, Ss	4
18	1204575	(00000000-	) Bracket Wldt, Rod	1
19	1205738	(00000000-	) Bracket, Bellcrank	1
20	1203198	(00000000-	) Bracket Wldt, Bellcrank	1
21	140063	(00000000-	) Washer, Flat, 0.51b 1.25d .31, Nyl	1

DOWN PRESSURE GROUP, MECHANICAL

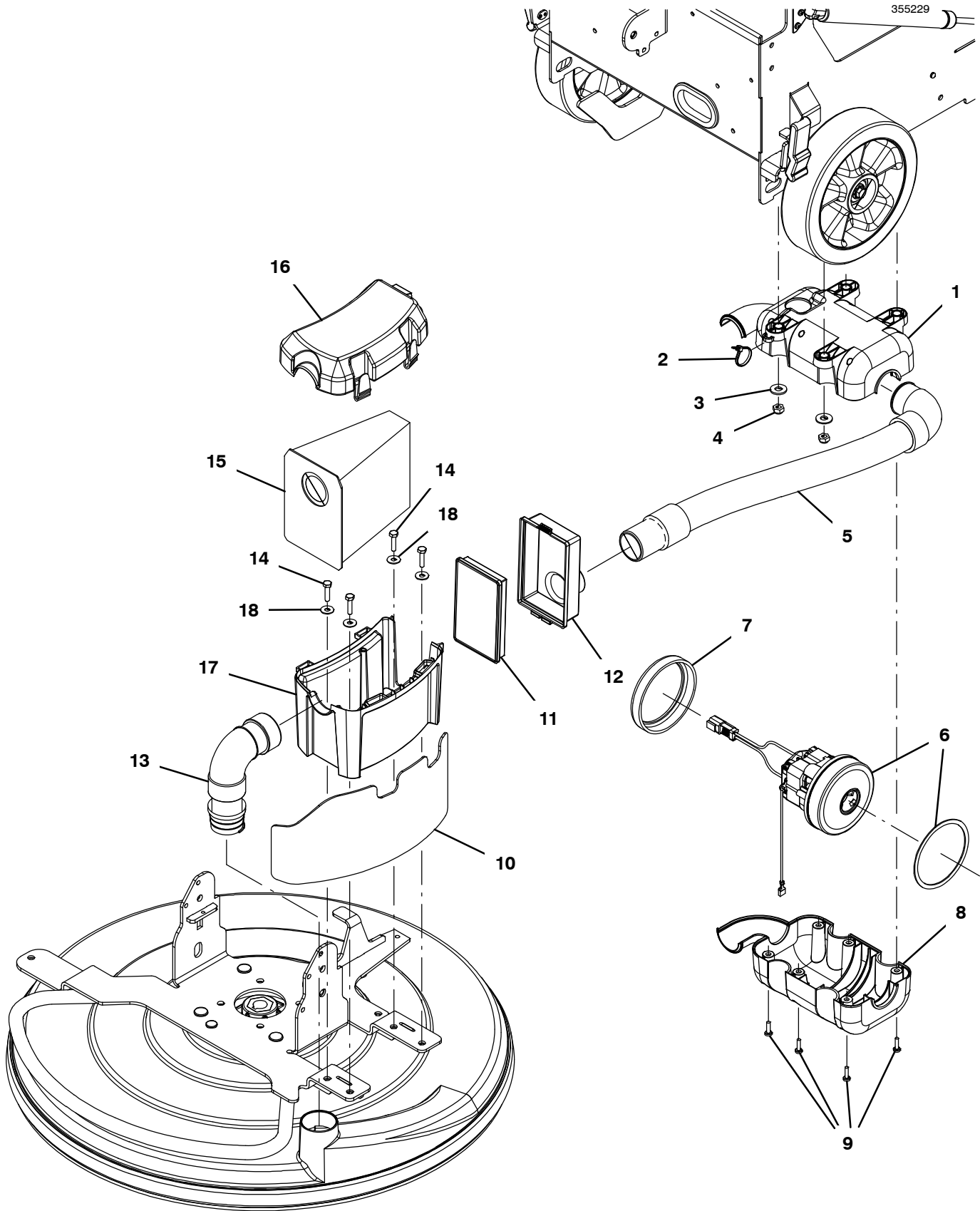
355226



DOWN PRESSURE GROUP, MECHANICAL

Ref.	Part No.	Serial Number	Description	Qty.
1	02942	(00000000-	) Pin, Hair, Cotter, 0.62d .120 Wir	1
2	1207690	(00000000-	) Rod Wldt, Guide, Adj	1
3	1016005	(00000000-	) Screw, Hex, M6 X 1.00 X 25, NI, Fl, Ss	2
4	01684	(00000000-	) Washer, Flat, 0.27b 0.69d .05, Ss	2
5	1210186	(00000000-	) Bushing, Flng, 6.3mmb 12.6mmd 7.7mml	2
6	1204569	(00000000-	) Bracket, Rod, Guide	1
7	1205557	(00000000-	) Bushing, Spring	2
8	1210790	(00000000-	) Spring, Cmpr, 1.38od .170wir 5.4l[Ornge]	1
9	1205548	(00000000-	) Bushing, Guide, Rod	2
10	1203314	(00000000-	) Rod Wldt, Guide	1
11	1203333	(00000000-	) Spring, Cmpr, 1.33od .145wir 10.35l[Red]	1
12	01685	(00000000-	) Washer, Flat, 0.38b 0.88d .08, Ss	2
13	08713	(00000000-	) Nut, Hex, Lock, M8 X 1.25, NI, Ss	2
14	1205832	(00000000-	) Washer, Flat, 1.06b 1.42d .09thk, Nyl	2
15	1205567	(00000000-	) Ring, Retaining, Ext, 26mmd	2
16	1204575	(00000000-	) Bracket Wldt, Rod	1
17	1208110	(00000000-	) Plate, Spring	1
18	1020341	(00000000-	) Screw, Hex, M8 X 1.25 X 20, Ss, Sems	2

DUST CONTROL GROUP, ACTIVE

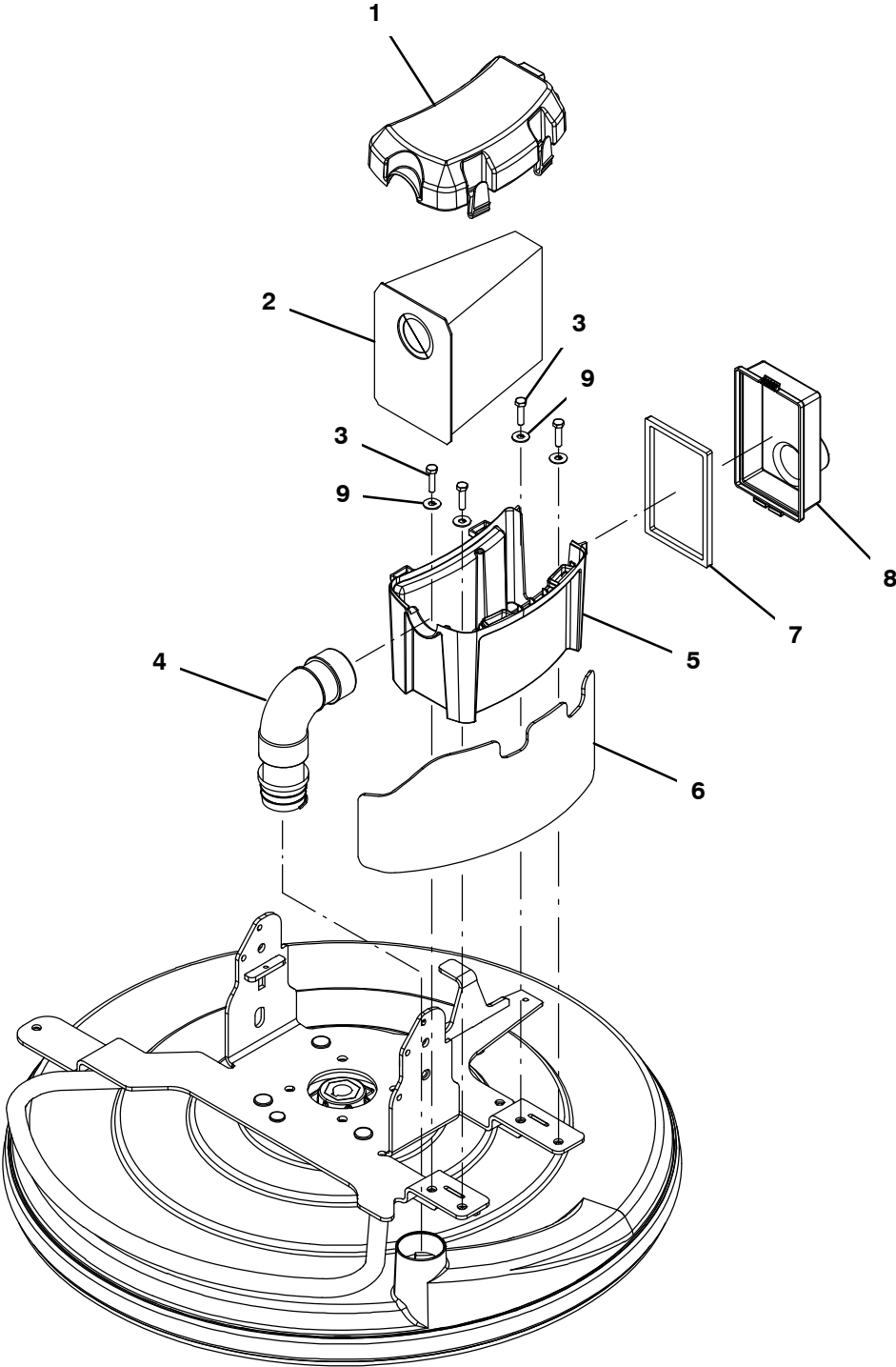


DUST CONTROL GROUP, ACTIVE

Ref.	Part No.	Serial Number	Description	Qty.
1	1203164	(00000000-	) Housing, Vacuum Motor, Left	1
2	130773	(00000000-	) Tie, Cable, Nyl, 11.0l, .14w, 3.0 Max. D	1
3	01685	(00000000-	) Washer, Flat, 0.38b 0.88d .08, Ss	4
4	08713	(00000000-	) Nut, Hex, Lock, M8 X 1.25, NI, Ss	4
5	607275	(00000000-	) Hose, Vacuum, 1.50id X 040.0l, 2cuff,E90	1
6	9012781	(00000000-	) Fan Kit, Vacuum, Afmkt, W/ Gasket	1
7	1203349	(00000000-	) Gasket, Vac Motor	1
8	1203165	(00000000-	) Housing, Vacuum Motor, Right	1
9	1043573	(00000000-	) Screw, #10-14 X 0.675, Spl[Shcs,Selftap]	6
10	1215720	(10729501-	) Guard, Wldt, Dust Box	1
10	1211826	(00000000-10729500	) Guard, Wldt, Dust Box	1
11	1203162	(00000000-	) Filter, Hepa	1
12	1259515	(11044942-	) Housing, Filter, Hepa, Hg (Gray)	1
12	1206013	(00000000-11044941	) Housing, Filter, Hepa, Spg (Green)	1
13	1204900	(00000000-	) Hose, Assy, 1.50 Id	1
14	1016005	(00000000-	) Screw, Hex, M6 X 1.00 X 25, NI, FI, Ss	4
15	1210869	(00000000-	) Bag, Dust, Paper[1 Pick=1 Pkg] (1 Pkg=10 Bags) (Standard)	1
16	1259513	(11044942-	) Cover, Dust Control, Hg (Gray)	1
16	1206015	(00000000-11044941	) Cover, Dust Control, Spg (Green)	1
17	1259514	(11044942-	) Base, Dust Control, Hg (Gray)	1
17	1206014	(00000000-11044941	) Base, Dust Control, Spg (Green)	1
18	01684	(00000000-	) Washer, Flat, 0.27b 0.69d .05, Ss	4

DUST CONTROL GROUP, PASSIVE

355230

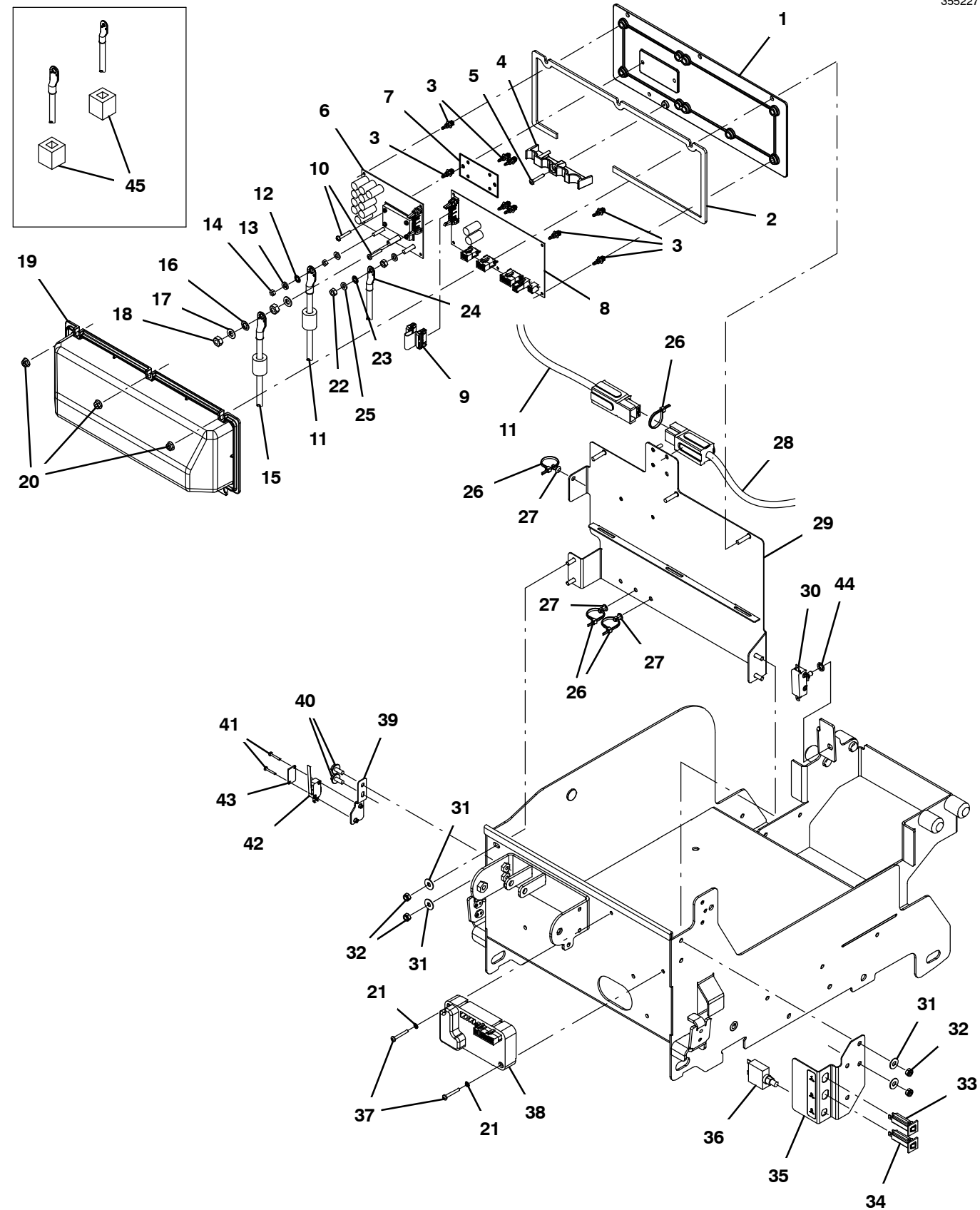


DUST CONTROL GROUP, PASSIVE

Ref.	Part No.	Serial Number	Description	Qty.
1	1259513	(11044942-	) Cover, Dust Control, Hg (Gray)	1
1	1206015	(00000000-11044941	) Cover, Dust Control, Spg (Green)	1
2	1210869	(00000000-	) Bag, Dust, Paper[1 Pick=1 Pkg] (1 Pkg=10 Bags) (Standard)	1
2	1208744	(00000000-	) Bag, Dust, Cloth (Optional for Passive Dust Control Only)	1
3	1016005	(00000000-	) Screw, Hex, M6 X 1.00 X 25, NI, FI, Ss	4
4	1204900	(00000000-	) Hose, Assy, 1.50 Id	1
5	1259514	(11044942-	) Base, Dust Control, Hg (Gray)	1
5	1206014	(00000000-11044941	) Base, Dust Control, Spg (Green)	1
6	1215720	(10729501-	) Guard, Wldt, Dust Box	1
6	1211826	(00000000-10729500	) Guard, Wldt, Dust Box	1
7	1212532	(00000000-	) Gasket, Cover, Box, Dust	1
8	1259515	(11044942-	) Housing, Filter, Hepa, Hg (Gray)	1
8	1206013	(00000000-11044941	) Housing, Filter, Hepa, Spg (Green)	1
9	01684	(00000000-	) Washer, Flat, 0.27b 0.69d .05, Ss	4

ELECTRICAL COMPONENTS GROUP

355227



ELECTRICAL COMPONENTS GROUP

Ref.	Part No.	Serial Number	Description	Qty.	
1	1207928	(00000000–)	) Panel, Mounting, Cast	1	
2	1205971	(00000000–)	) Gasket, Cover, Circuitboard	1	
3	1209448	(00000000–)	) Standoff, Circuitboard, .25	9	
4	1203975	(00000000–)	) Spacer, Terminal	1	
5	04403	(00000000–)	) Screw, Pan, Phl, M4 X 0.70 X 25, NI, Ss	1	
▽	6	9012782	(00000000–)	) Circuitboard Kit, Bridge, Afmkt, W/Strap	1
▲	7	1205845	(00000000–)	) Circuitboard, Silpad [1/2 Bridge, Lower]	1
8	9012783	(00000000–)	) Circuitboard Kit, Base, Afmkt, W/ Strap (For Models w/ mechanical pad pressure and passive dust control)	1	
8	9012796	(00000000–)	) Circuitboard Kit, Option, Afmkt, W/Strap (For Models w/ automated pad pressure and/or active dust control)	1	
9	1206669	(00000000–)	) Cable, Assy [Ribbon, 20 Pos., 2.0I]	1	
10	04403	(00000000–)	) Screw, Pan, Phl, M4 X 0.70 X 25, NI, Ss	2	
11	1072935	(00000000–)	) Cable, Assy, Fuse [B5, 100a, Propel] (Includes Ferrite)	1	
12	07515	(00000000–)	) Washer, Lock, Int, 0.25, Ss	1	
13	1061918	(00000000–)	) Washer, Flat, 0.25b 0.47d .06, Brs	1	
14	1202864	(00000000–)	) Nut, Hex, Std, M5 X 0.80, Brs	1	
15	1072372	(00000000–)	) Cable, 04ga 36.4I Blu[M8Ring/M8Ring] (Includes Ferrite)	1	
16	43952	(00000000–)	) Washer, Lock, Int, 0.31, Ss	1	
17	1209373	(00000000–)	) Washer, Flat, M8.4b X 16d X 1.6, Brs	1	
18	41361	(00000000–)	) Nut, Hex, Std, M8 X 1.25, Brs	1	
19	1207594	(00000000–)	) Cover, Board, Cntrl	1	
20	07790	(00000000–)	) Nut, Hex, Flng, M6 X 1.00	3	
21	02938	(00000000–)	) Washer, Lock, Int, 08, Ss	2	
22	1061910	(00000000–)	) Nut, Hex, Std, M6 X 1.00, Brs	1	
23	07515	(00000000–)	) Washer, Lock, Int, 0.25, Ss	1	
24	1072939	(00000000–)	) Cable, Assy [B7/B5, Ground]	1	
25	1061918	(00000000–)	) Washer, Flat, 0.25b 0.47d .06, Brs	1	
26	130773	(00000000–)	) Tie, Cable, Nyl, 11.0I, .14w, 3.0 Max. D	4	
27	1071085	(00000000–)	) Clip, Tie, 0.25d, Plstc	3	
28	1072365	(00000000–)	) Cable, 02ga 21.6I Red [M8 Ring / And.]	1	
29	1204898	(00000000–)	) Panel Wldt, Mounting	1	
30	1207893	(00000000–)	) Switch, Push, Snap Action, 25a [No]	1	
31	01684	(00000000–)	) Washer, Flat, 0.27b 0.69d .05, Ss	2	
32	08712	(00000000–)	) Nut, Hex, Lock, M6 X 1.00, NI, Ss	2	
33	1064184	(00000000–)	) Circuitbreaker, 02.5a, Resetable	1	
34	1064188	(00000000–)	) Circuitbreaker, 15.0a, Resetable	1	
35	1208453	(00000000–)	) Bracket, Circuit Breaker	1	
36	383725	(00000000–)	) Circuitbreaker, 30.0a, Resetable	1	
37	33931	(00000000–)	) Screw, Pan, Phl, M4 X 0.70 X 30, Ss	2	
38	9012826*	(00000000–)	) Controller, Drive, Afmkt, W/ Usb Cable (Drive Model)	1	
39	1207555	(00000000–)	) Bracket, Thread, Switch, M3 Nut [B5, B7]	1	
40	1034731	(00000000–)	) Screw, Hex, M6 X 1.00 X 16, Ss, Sems	2	
41	06922	(00000000–)	) Screw, Pan, Phl, M3 X 0.50 X 20, 4.8	2	
42	1205323	(00000000–)	) Switch, 0.1a, Spdt [Micro, Straight]	1	
43	601359	(00000000–)	) Plate, Backing, Switch	1	
44	32988	(00000000–)	) Washer, Lock, Int, 0.38	1	
45	1210283	(00000000–)	) Box, Wire [Ferrite, Emi Filter] (No Longer Available – Replaced by Cable 1072935 or 1072372 Includes Ferrite)	2	

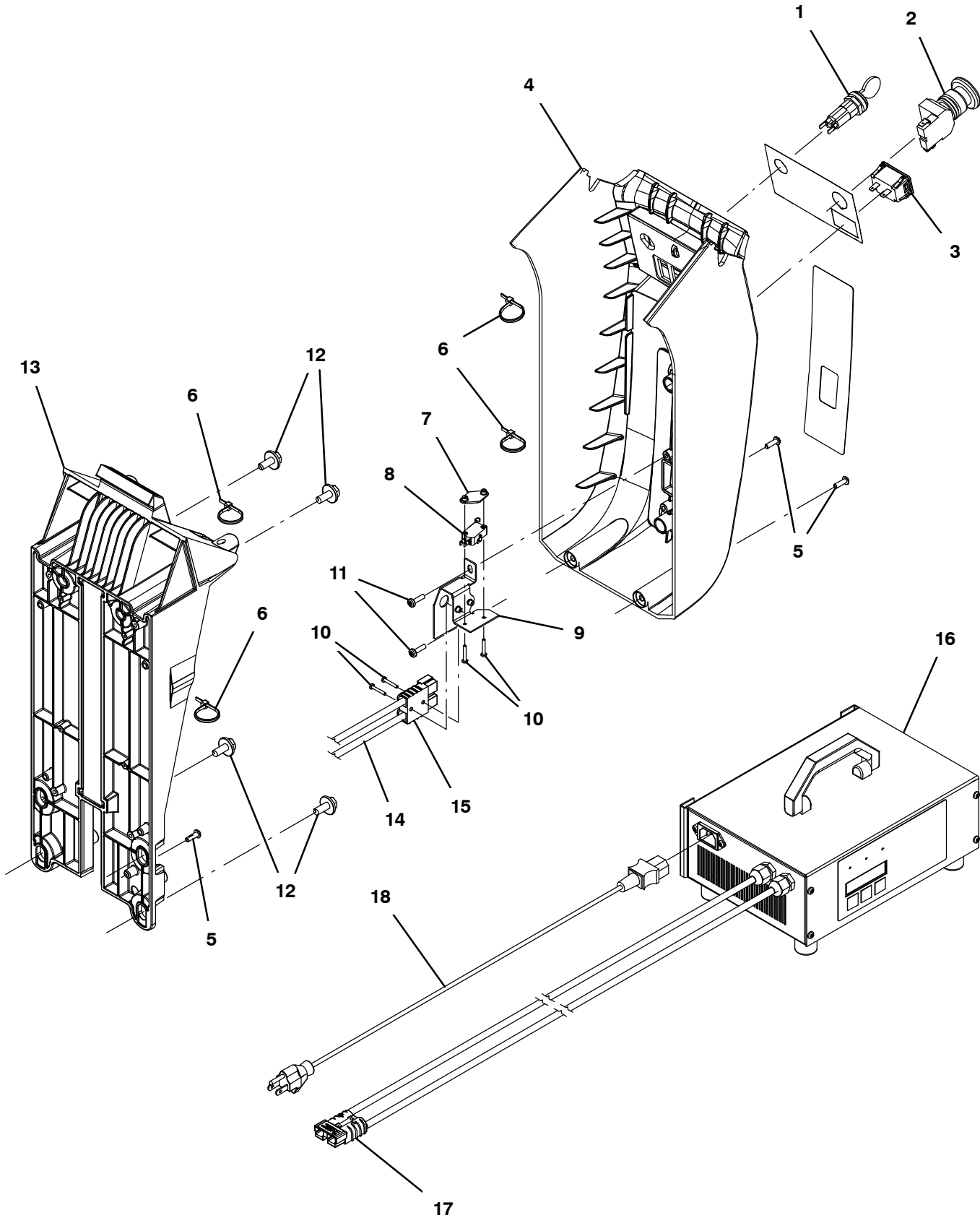
* Requires Tennant *True* service or an authorized Tennant service provider.

▽ ASSEMBLY

▲ INCLUDED IN ASSEMBLY

LOWER CONSOLE GROUP, OFF-BOARD CHARGER

355856



LOWER CONSOLE GROUP, OFF-BOARD CHARGER

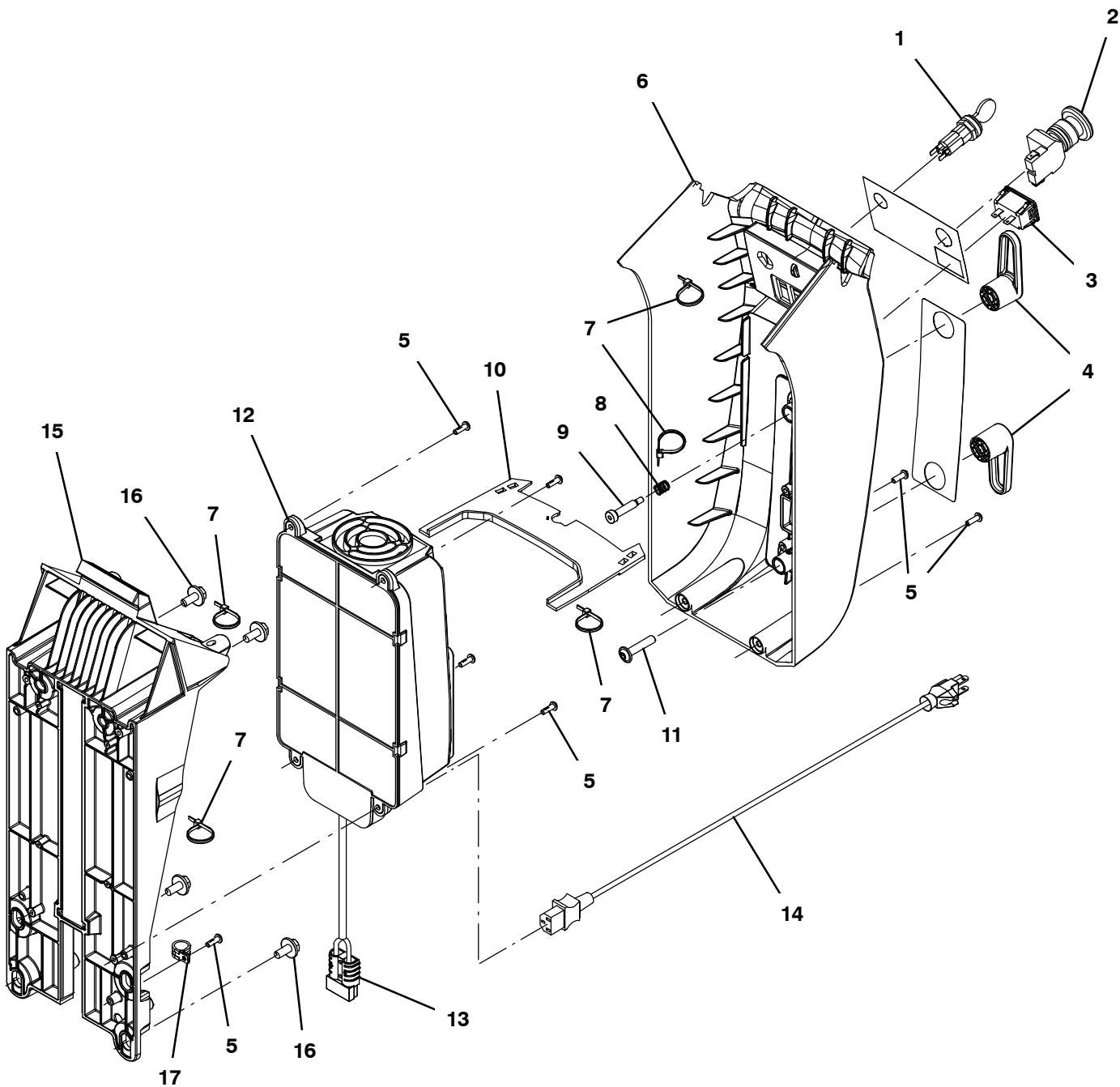
	Ref.	Part No.	Serial Number	Description	Qty.
▽	1	1011402	(00000000-	) Switch, Key	1
▲		1017696	(00000000-	) Key Set, Replmt [F/ Keyswitch 1011402]	1
	2	1011735	(00000000-	) Switch, Safety, Shutoff (Propel Model Only)	1
	3	1064038	(00000000-	) Gauge, Hourmeter, 05-277 Volt, Ac / Dc	1
	4	9012789	(00000000-	) Cover, Console, Afmkt, W/ Label [Na] (N America / Export)	1
	5	1205799	(00000000-	) Screw, Btn, Torx, M5 X 0.8 X 16, 8.8, NI	3
	6	130773	(00000000-	) Tie, Cable, Nyl, 11.0l, .14w, 3.0 Max. D	4
	7	1013705	(00000000-	) Plate, Thread, Switch, M3 Nut, 96hr PI	1
	8	1215716	(00000000-	) Switch, 0.1a, Spdt[Micro, Gold Contacts]	1
	9	1208599	(00000000-	) Bracket Assy, Plug, Charger	1
	10	06922	(00000000-	) Screw, Pan, Phl, M3 X 0.50 X 20, 4.8	4
	11	1043573	(00000000-	) Screw, #10-14 X 0.675, Spl[Shcs,Selftap]	2
	12	1020341	(00000000-	) Screw, Hex, M8 X 1.25 X 20, Ss, Sems	4
	13	1216531	(00000000-	) Frame, Column, Cntrl [Revised Machined]	1
▽	14	1072939	(00000000-	) Cable, Assy [B7/B5, Ground]	1
▲	15	130155	(00000000-	) Connector, Battery, 6ga 50a, Gray[2cont]	1
▽	16	1208644	(00000000-	) Charger, 36vdc, 25a 85-265vac [Offboard] (180-250 AH Wet Lead Acid Batteries)	1
▽	16	9012740	(00000000-	) Charger, 36vdc 25a [P/N 1208644, #31] (200-350 AH AGM Batteries)	1
▽	16	9012739	(00000000-	) Charger, 36vdc 25a [P/N 1208644, #03] (260-360 AH Wet Lead Acid Batteries)	1
▲	17	130155	(00000000-	) Connector, Battery, 6ga 50a, Gray[2cont]	1
	18	1073882	(00000000-	) Cord, Power, 16/3, 15a, 15ft Blk [Us]	1

▽ ASSEMBLY

▲ INCLUDED IN ASSEMBLY

LOWER CONSOLE GROUP, ON-BOARD CHARGER

355857



LOWER CONSOLE GROUP, ON-BOARD CHARGER

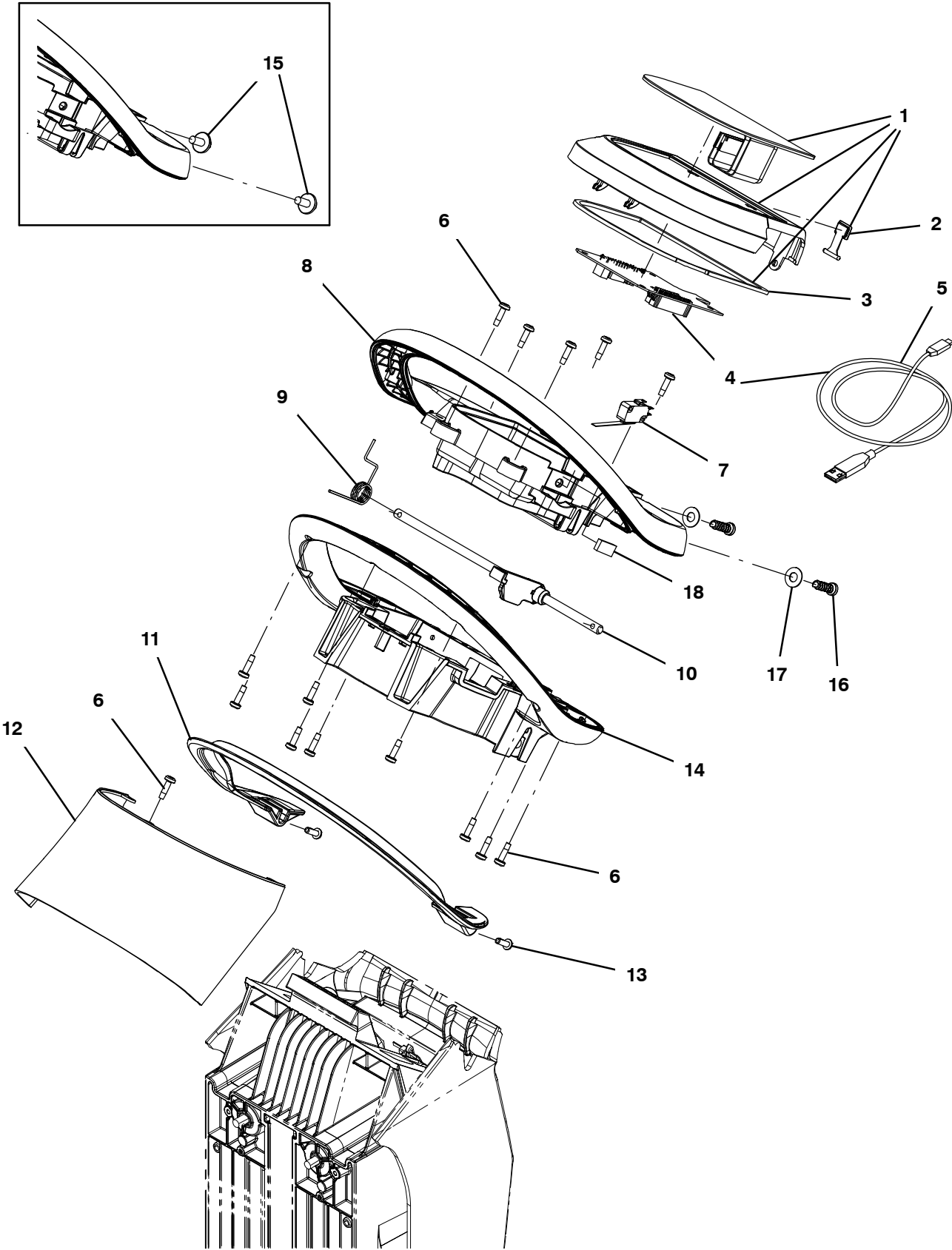
	Ref.	Part No.	Serial Number	Description	Qty.
▽	1	1011402	(00000000-)	Switch, Key	1
▲		1017696	(00000000-)	Key Set, Replmt [F/ Keyswitch 1011402]	1
	2	1011735	(00000000-)	Switch, Safety, Shutoff (Propel Model Only)	1
	3	1064038	(00000000-)	Gauge, Hourmeter, 05-277 Volt, Ac / Dc	1
	4	1205496	(00000000-)	Hook, Cord	2
	5	1205799	(00000000-)	Screw, Btn, Torx, M5 X 0.8 X 16, 8.8, NI	7
	6	9012789	(00000000-)	Cover, Console, Afmkt, W/ Label [Na] (N Amer / Export)	1
	7	130773	(00000000-)	Tie, Cable, Nyl, 11.0l, .14w, 3.0 Max. D	4
	8	611311	(10980969-)	Spring, Cmpr, 0.40od .05wir 00.5l, Pl,Mw	1
	8	611311	(00000000-10980968)	Spring, Cmpr, 0.40od .05wir 00.5l, Pl,Mw	2
	9	1024965	(10980969-)	Bolt, Shld, 08mmd X 030mm, M06 X 1.0	1
	9	1024965	(00000000-10980968)	Bolt, Shld, 08mmd X 030mm, M06 X 1.0	2
	10	1207290	(00000000-)	Cover, Charger	1
	11	1248098	(10980969-)	Screw, Btn, Flng, M6 X 1.0 X 30, 10.9	1
▽	12	1202585	(00000000-)	Charger, 36vdc 25a 115-240vac [On-Board]	1
▲	13	130155	(00000000-)	Connector, Battery, 6ga 50a, Gray[2cont]	1
	14	1073882	(00000000-)	Cord, Power, 16/3, 15a, 15ft Blk [Us]	1
	15	1216531	(00000000-)	Frame, Column, Cntrl [Revised Machined]	1
	16	1020341	(00000000-)	Screw, Hex, M8 X 1.25 X 20, Ss, Sems	4
	17	378969	(00000000-)	Clamp, Cable, Stl, 0.56d X 0.38w, 1hole	1

▽ ASSEMBLY

▲ INCLUDED IN ASSEMBLY

HANDLE GROUP, BASE, PUSH

355858



HANDLE GROUP, BASE, PUSH

	Ref.	Part No.	Serial Number	Description	Qty.
▽	1	9012784*	(00000000–	) Bezel Kit, Mechanical, Push, Afmkt	1
▲	2	1205618	(00000000–	) Cap, Usb	1
▲	3	1245824	(MAR2020–	) Gasket, Console	1
▽	4	9012787*	(00000000–	) Circuitboard Kit, Console, W/ Usb Cable	1
▲	5	1071235	(00000000–	) Cable [Usb, 2m, A–Male To Mini–B–Male]	1
	6	1043573	(00000000–	) Screw, #10–14 X 0.675, Spl[Shcs,Selftap]	16
	7	1205323	(00000000–	) Switch, 0.1a, Spdt [Micro, Straight]	1
	8	1203787	(00000000–	) Housing, Handle, Cntrl, Top	1
	9	1205781	(00000000–	) Spring, Return, Bail	1
	10	1205143	(00000000–	) Shaft Asm, Bail, Handle	1
	11	1205778	(00000000–	) Handle, Bail [Machined]	1
	12	1207004	(00000000–	) Cover, Handle, Cntrl	1
	13	1205799	(00000000–	) Screw, Btn, Torx, M5 X 0.8 X 16, 8.8, NI	2
	14	1222608	(00000000–	) Housing, Handle, Cntrl, Bottom, Slotted	1
	15	1020341	(10795905–	) Screw, Hex, M8 X 1.25 X 20, Ss, Sems	2
	15	1020341	(00000000–10795904	) Screw, Hex, M8 X 1.25 X 20, Ss, Sems	4
	16	1215863	(10795905–	) Screw, Pan, Torx, M8 X 3.5 X 25[Remform]	2
	17	140027	(10795905–	) Washer, Flat, 0.35b 0.75d .04, Ss	2
	18	1063909	(MAR2020–	) Seal, Afmkt, Rbr, Clsd, Adh, 01ft	1

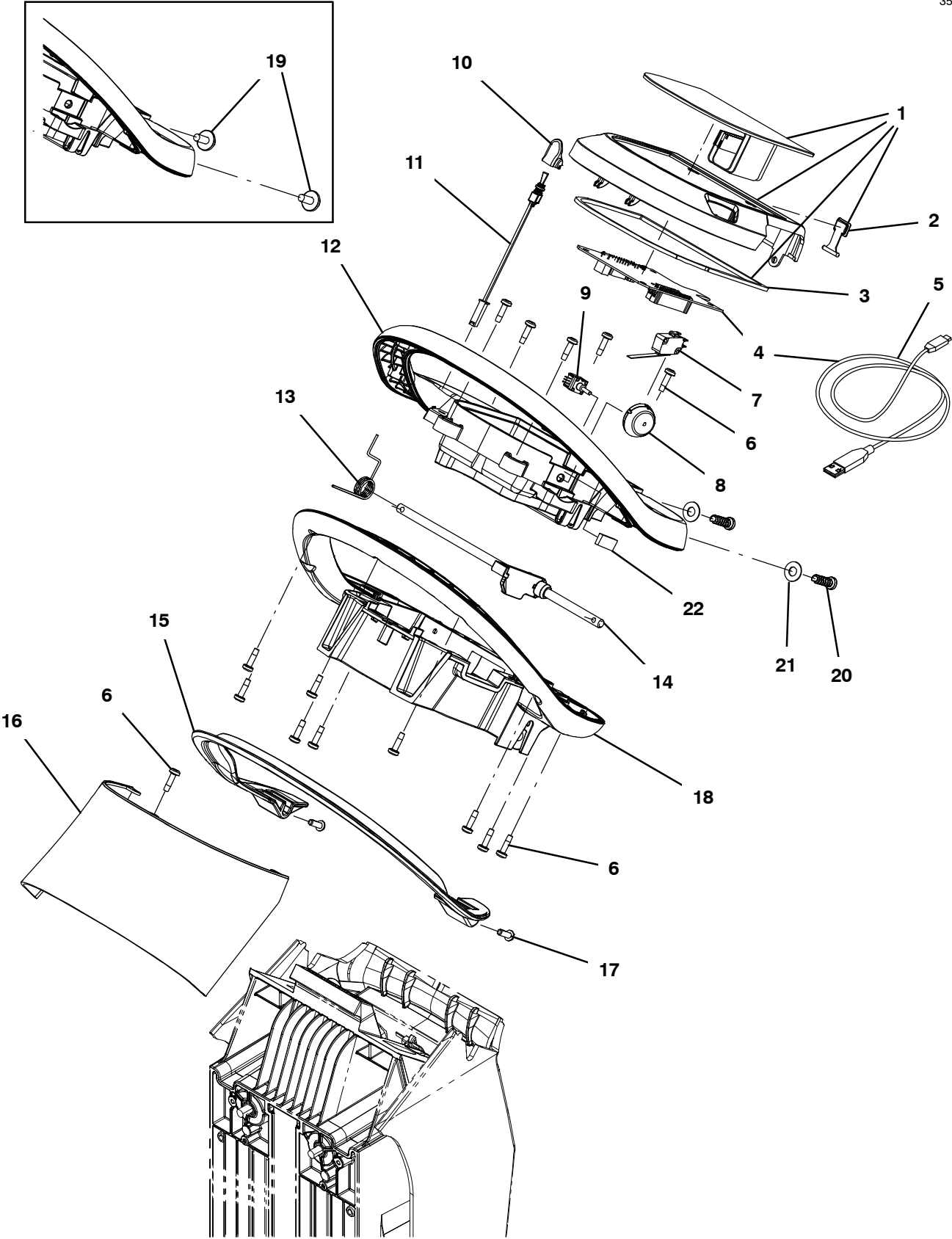
* Requires Tennant *True* service or an authorized Tennant service provider.

▽ ASSEMBLY

▲ INCLUDED IN ASSEMBLY

HANDLE GROUP, BASE, PROPEL

355859



HANDLE GROUP, BASE, PROPEL

Ref.	Part No.	Serial Number	Description	Qty.
▽	1	9012785*	(00000000-) Bezel Kit, Mechanical, Propel, Afmkt	1
▲	2	1205618	(00000000-) Cap, Usb	1
▲	3	1245824	(MAR2020-) Gasket, Console	1
▽	4	9012787*	(00000000-) Circuitboard Kit, Console, W/ Usb Cable	1
▲	5	1071235	(00000000-) Cable [Usb, 2m, A-Male To Mini-B-Male]	1
	6	1043573	(00000000-) Screw, #10-14 X 0.675, Spl[Shcs,Selftap]	16
	7	1205323	(00000000-) Switch, 0.1a, Spdt [Micro, Straight]	1
	8	1234365	(00000000-) Dial, Range, Speed	1
	9	1256757	(11009187-) Potentiometer [100k, 1 Turn, Multi-Mach]	1
	9	1246392	(00000000-11009186) Potentiometer [100k, 1 Turn, Multi-Mach] (Replaced By 1256757)	1
	10	1209730	(00000000-) Cap, Toggle, Direction	1
	11	1209673	(00000000-) Switch Assy, Toggle, Direction	1
	12	1203787	(00000000-) Housing, Handle, Cntrl, Top	1
	13	1205781	(00000000-) Spring, Return, Bail	1
	14	1205143	(00000000-) Shaft Asm, Bail, Handle	1
	15	1205778	(00000000-) Handle, Bail [Machined]	1
	16	1207004	(00000000-) Cover, Handle, Cntrl	1
	17	1205799	(00000000-) Screw, Btn, Torx, M5 X 0.8 X 16, 8.8, NI	2
	18	1222608	(00000000-) Housing, Handle, Cntrl, Bottom, Slotted	1
	19	1020341	(10795905-) Screw, Hex, M8 X 1.25 X 20, Ss, Sems	2
	19	1020341	(00000000-10795904) Screw, Hex, M8 X 1.25 X 20, Ss, Sems	4
	20	1215863	(10795905-) Screw, Pan, Torx, M8 X 3.5 X 25[Remform]	2
	21	140027	(10795905-) Washer, Flat, 0.35b 0.75d .04, Ss	2
	22	1063909	(MAR2020-) Seal, Afmkt, Rbr, Clsd, Adh, 01ft	1

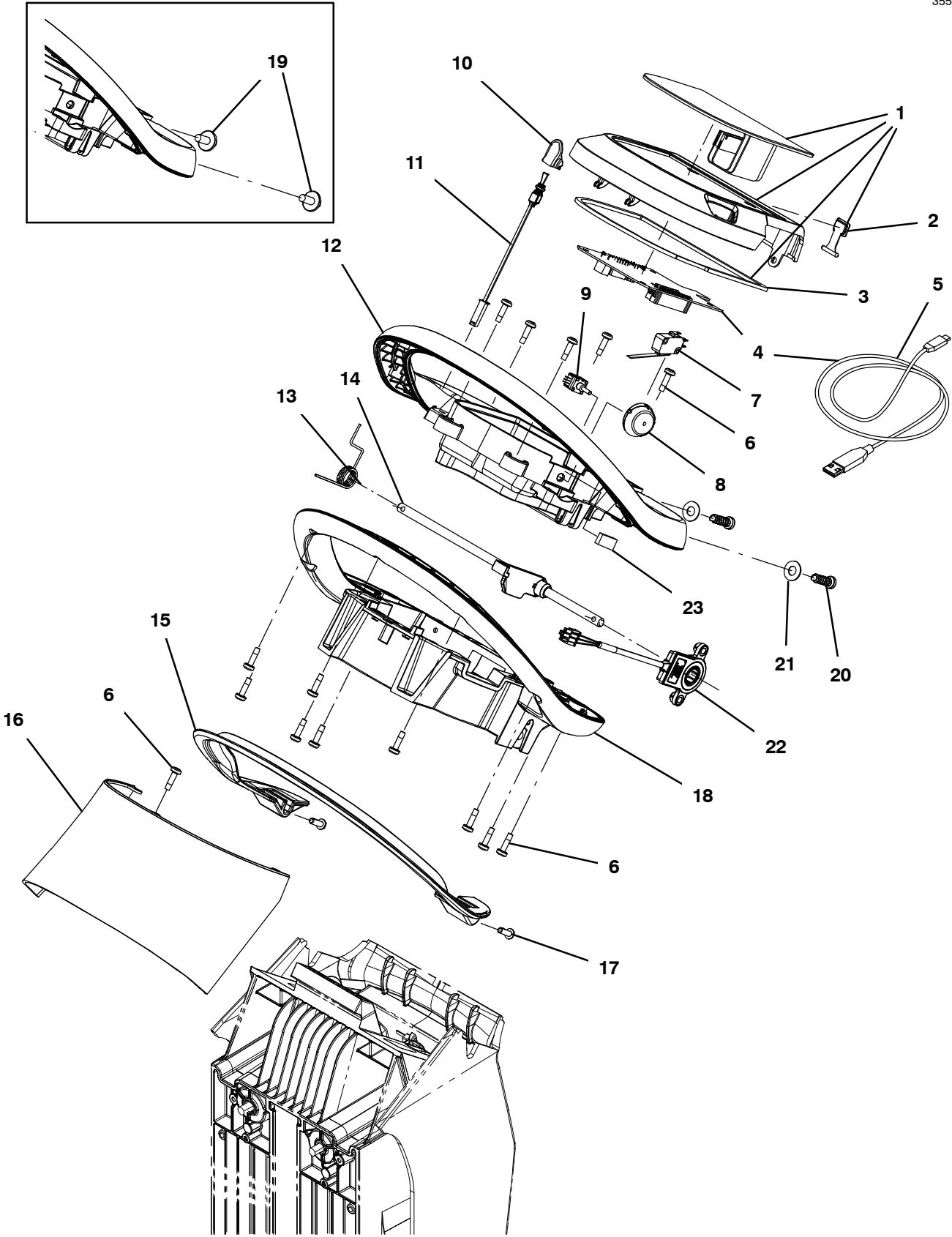
* Requires Tennant *True* service or an authorized Tennant service provider.

▽ ASSEMBLY

▲ INCLUDED IN ASSEMBLY

HANDLE GROUP, POWER, PROPEL

355860



HANDLE GROUP, POWER, PROPEL

Ref.	Part No.	Serial Number	Description	Qty.
▽	1	9012786*	(00000000-) Bezel Kit, Actuator, Propel, Afmkt	1
▲	2	1205618	(00000000-) Cap, Usb	1
▲	3	1245824	(MAR2020-) Gasket, Console	1
▽	4	9012787*	(00000000-) Circuitboard Kit, Console, W/ Usb Cable	1
▲	5	1071235	(00000000-) Cable [Usb, 2m, A-Male To Mini-B-Male]	1
	6	1043573	(00000000-) Screw, #10-14 X 0.675, Spl[Shcs,Selftap]	16
	7	1205323	(00000000-) Switch, 0.1a, Spdt [Micro, Straight]	1
	8	1234365	(00000000-) Dial, Range, Speed	1
	9	1256757	(11009187-) Potentiometer [100k, 1 Turn, Multi-Mach]	1
	9	1246392	(00000000-11009186) Potentiometer [100k, 1 Turn, Multi-Mach] (Replaced By 1256757)	1
	10	1209730	(00000000-) Cap, Toggle, Direction	1
	11	1209673	(00000000-) Switch Assy, Toggle, Direction	1
	12	1203787	(00000000-) Housing, Handle, Cntrl, Top	1
	13	1205781	(00000000-) Spring, Return, Bail	1
	14	1205143	(00000000-) Shaft Asm, Bail, Handle	1
	15	1205778	(00000000-) Handle, Bail [Machined]	1
	16	1207004	(00000000-) Cover, Handle, Cntrl	1
	17	1205799	(00000000-) Screw, Btn, Torx, M5 X 0.8 X 16, 8.8, NI	2
	18	1222608	(00000000-) Housing, Handle, Cntrl, Bottom, Slotted	1
	19	1020341	(10795905-) Screw, Hex, M8 X 1.25 X 20, Ss, Sems	2
	19	1020341	(00000000-10795904) Screw, Hex, M8 X 1.25 X 20, Ss, Sems	4
	20	1215863	(10795905-) Screw, Pan, Torx, M8 X 3.5 X 25[Remform]	2
	21	140027	(10795905-) Washer, Flat, 0.35b 0.75d .04, Ss	2
	22	1205127	(00000000-) Sensor, Rotary [B5/B7, Bail Sensor]	1
	23	1063909	(MAR2020-) Seal, Afmkt, Rbr, Clsd, Adh, 01ft	1

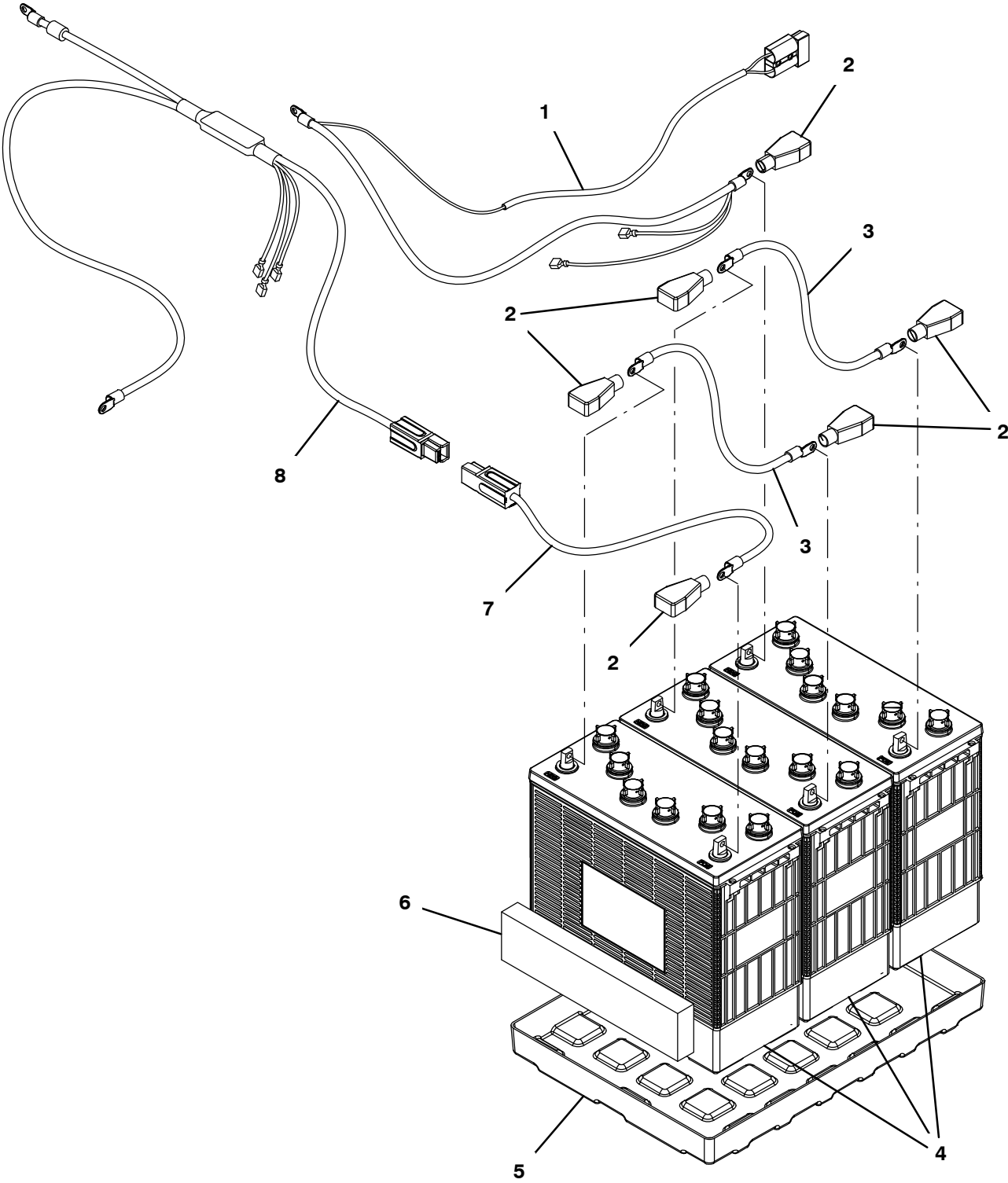
* Requires Tennant *True* service or an authorized Tennant service provider.

▽ ASSEMBLY

▲ INCLUDED IN ASSEMBLY

BATTERY GROUP, 185AH C20 WET LEAD ACID

355231

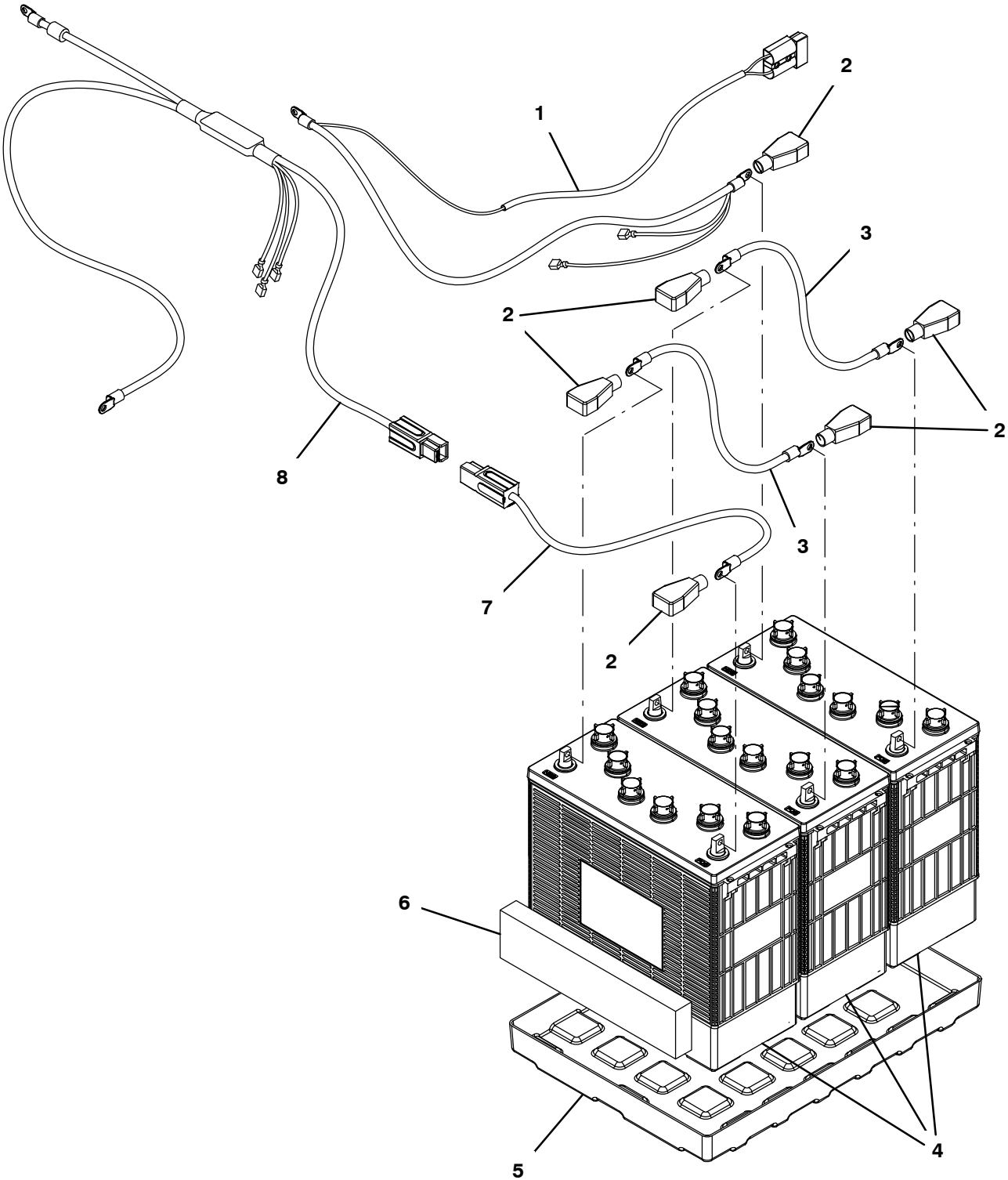


BATTERY GROUP, 185AH C20 WET LEAD ACID

Ref.	Part No.	Serial Number	Description	Qty.
1	1072939	(00000000-	) Cable, Assy [B7/B5, Ground]	1
2	1205540	(00000000-	) Boot, Terminal, Battery, 1/0-2/0ga, Blk	6
3	1072368	(00000000-	) Cable, 02ga 13.3l Red [M8 Ring/M8 Ring]	2
4	1206317	(00000000-	) Battery, Wet, 12vdc 185ah C/20, W/Ca	3
5	1203979	(00000000-	) Tray, Battery [B5]	1
6	630375	(00000000-	) Spacer, Battery, Foam, 1.25 X 3.3 X 13.7	1
7	1072365	(00000000-	) Cable, 02ga 21.6l Red [M8 Ring / And.]	1
8	1072935	(00000000-	) Cable, Assy, Fuse [B5, 100a, Propel] (Includes Ferrite)	1

BATTERY GROUP, 225AH C20 WET LEAD ACID

355232

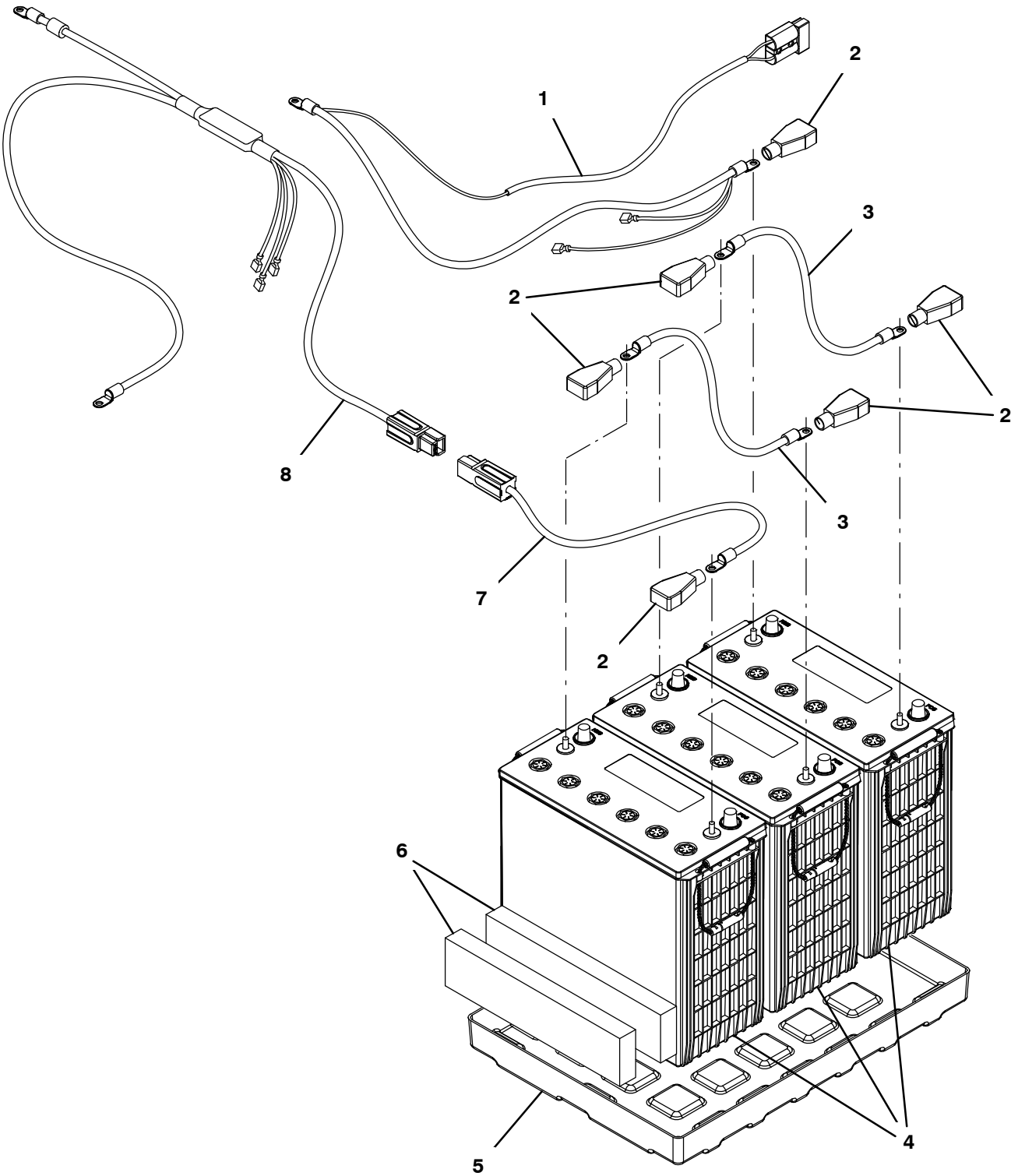


BATTERY GROUP, 225AH C20 WET LEAD ACID

Ref.	Part No.	Serial Number	Description	Qty.
1	1072939	(00000000-	) Cable, Assy [B7/B5, Ground]	1
2	1205540	(00000000-	) Boot, Terminal, Battery, 1/0-2/0ga, Blk	6
3	1072368	(00000000-	) Cable, 02ga 13.3l Red [M8 Ring/M8 Ring]	2
4	1070591	(00000000-	) Battery, Wet, 12vdc 0225ah, W/ Carton	3
5	1203979	(00000000-	) Tray, Battery [B5]	1
6	630375	(00000000-	) Spacer, Battery, Foam, 1.25 X 3.3 X 13.7	1
7	1072365	(00000000-	) Cable, 02ga 21.6l Red [M8 Ring / And.]	1
8	1072935	(00000000-	) Cable, Assy, Fuse [B5, 100a, Propel] (Includes Ferrite)	1

BATTERY GROUP, 245AH C20 AGM SEALED

355233

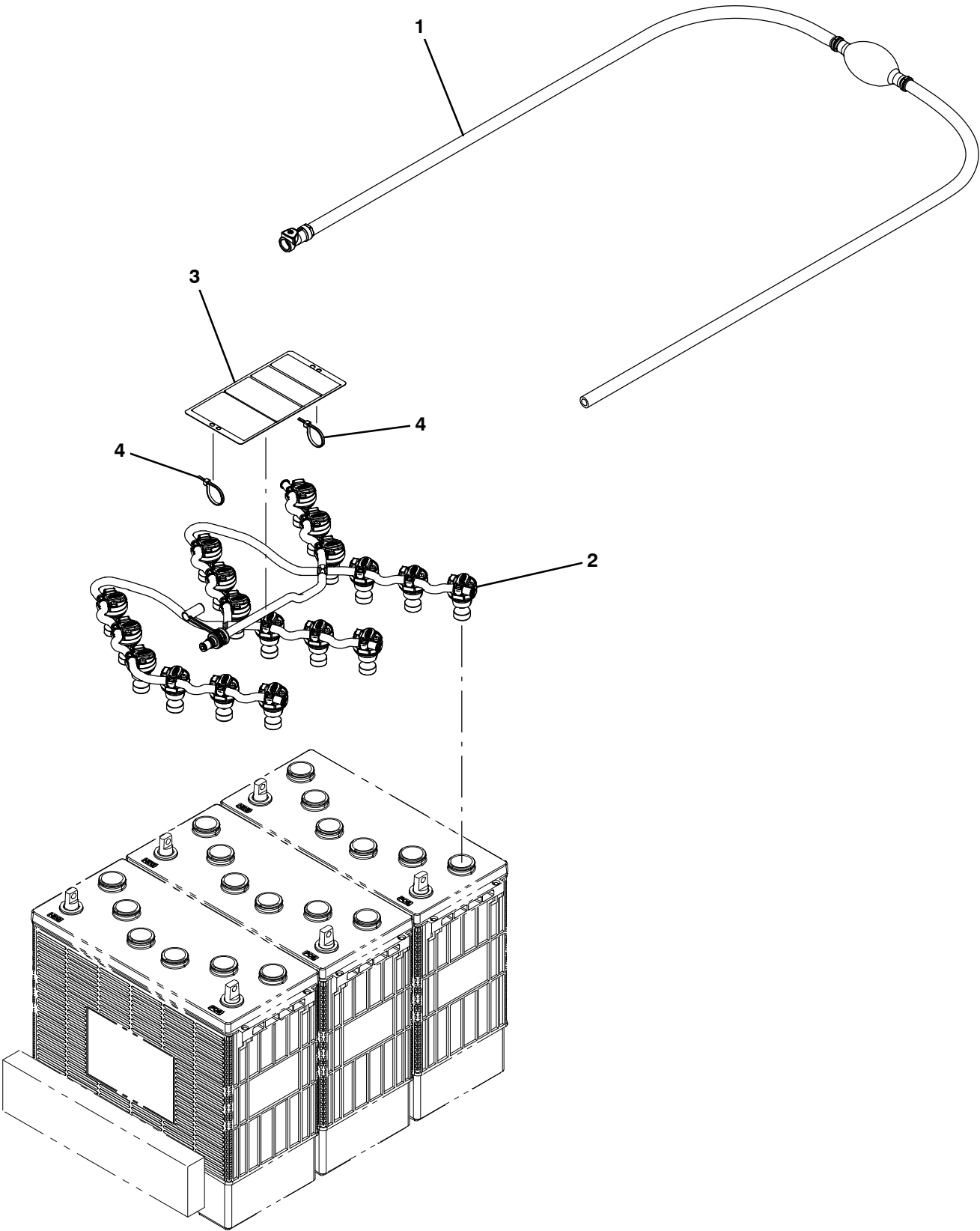


BATTERY GROUP, 245AH C20 AGM SEALED

Ref.	Part No.	Serial Number	Description	Qty.
1	1072939	(00000000-	) Cable, Assy [B7/B5, Ground]	1
2	1205540	(00000000-	) Boot, Terminal, Battery, 1/0-2/0ga, Blk	6
3	1072368	(00000000-	) Cable, 02ga 13.3l Red [M8 Ring/M8 Ring]	2
4	1260425	(00000000-	) Battery,Agm,12vdc,245ah	3
5	1203979	(00000000-	) Tray, Battery [B5]	1
6	630375	(00000000-	) Spacer, Battery, Foam, 1.25 X 3.3 X 13.7	2
7	1072365	(00000000-	) Cable, 02ga 21.6l Red [M8 Ring / And.]	1
8	1072935	(00000000-	) Cable, Assy, Fuse [B5, 100a, Propel] (Includes Ferrite)	1

MANUAL BATTERY WATERING SYSTEM (S/N 11025937-)

355853



MANUAL BATTERY WATERING SYSTEM (S/N 11025937–)

	Ref.	Part No.	Serial Number	Description	Qty.
▽		9021750*	(11025937–)	Fill Kit, 3 Btry, Mnl, Ci [Trojan]	1
▲	1	1236295	(11025937–)	Pump, Hand, Battery	1
▲	2	1257449	(11025937–)	Manifold Assy, Water, 3 Btry [Trojan]	1
▲	3	1253250	(11025937–)	Label, Tag, Battery [Bwt Watering]	1
▲	4	130773	(11025397–)	Tie, Cable, Nyl, 11.0l, .14w, 3.0 Max. D	2

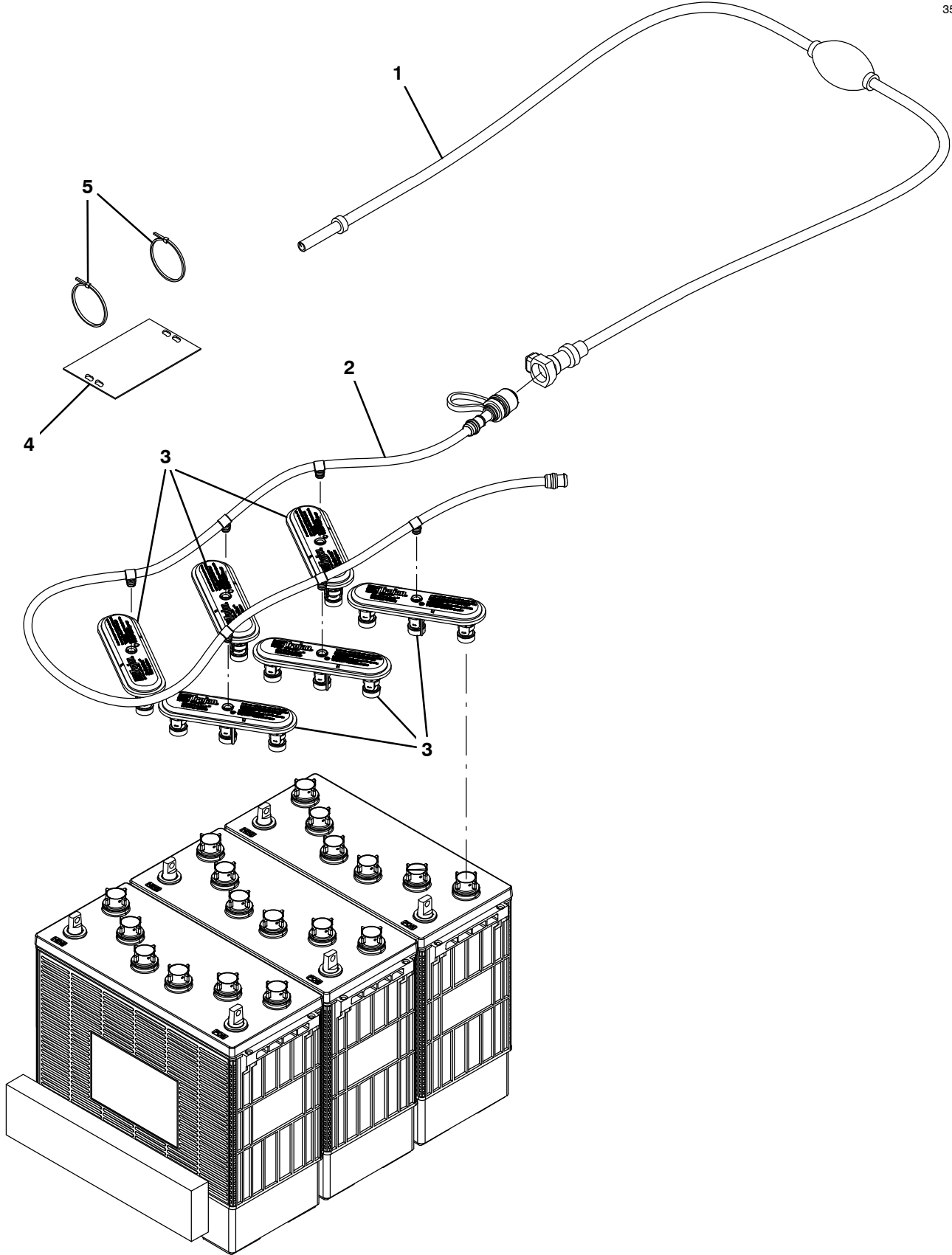
*THIS KIT IS INTENDED FOR USE WITH TROJAN® LEAD ACID BATTERIES ONLY.

▽ ASSEMBLY

▲ INCLUDED IN ASSEMBLY

HYDROLINK[®] BATTERY WATERING SYSTEM KIT (S/N 00000000–11025936)

355255



HYDROLINK® BATTERY WATERING SYSTEM KIT (S/N 00000000–11025936)

	Ref.	Part No.	Serial Number	Description	Qty.
▽		9010301*	(00000000–11025936)	Pump Kit, Fill, Battery, 36vdc, Ci[Trojan] (Replaced By 9021750)	1
▲	1	1058939	(00000000–11025936)	Pump Kit, Fill, Battery	1
▲	2	1201997	(00000000–11025936)	Tube, Water, Battery, 36vdc [Trojan]	1
▲	3	1204142	(00000000–11025936)	Cap, Fill, Battery [Trojan]	6
▲	4	1071084	(00000000–11025936)	Label, Tag, Battery [Hydrolink Watering]	1
▲	5	130773	(00000000–11025936)	Tie, Cable, Nyl, 11.0l, .14w, 3.0 Max. D	2

*THIS KIT IS INTENDED FOR USE WITH TROJAN® LEAD ACID BATTERIES ONLY.

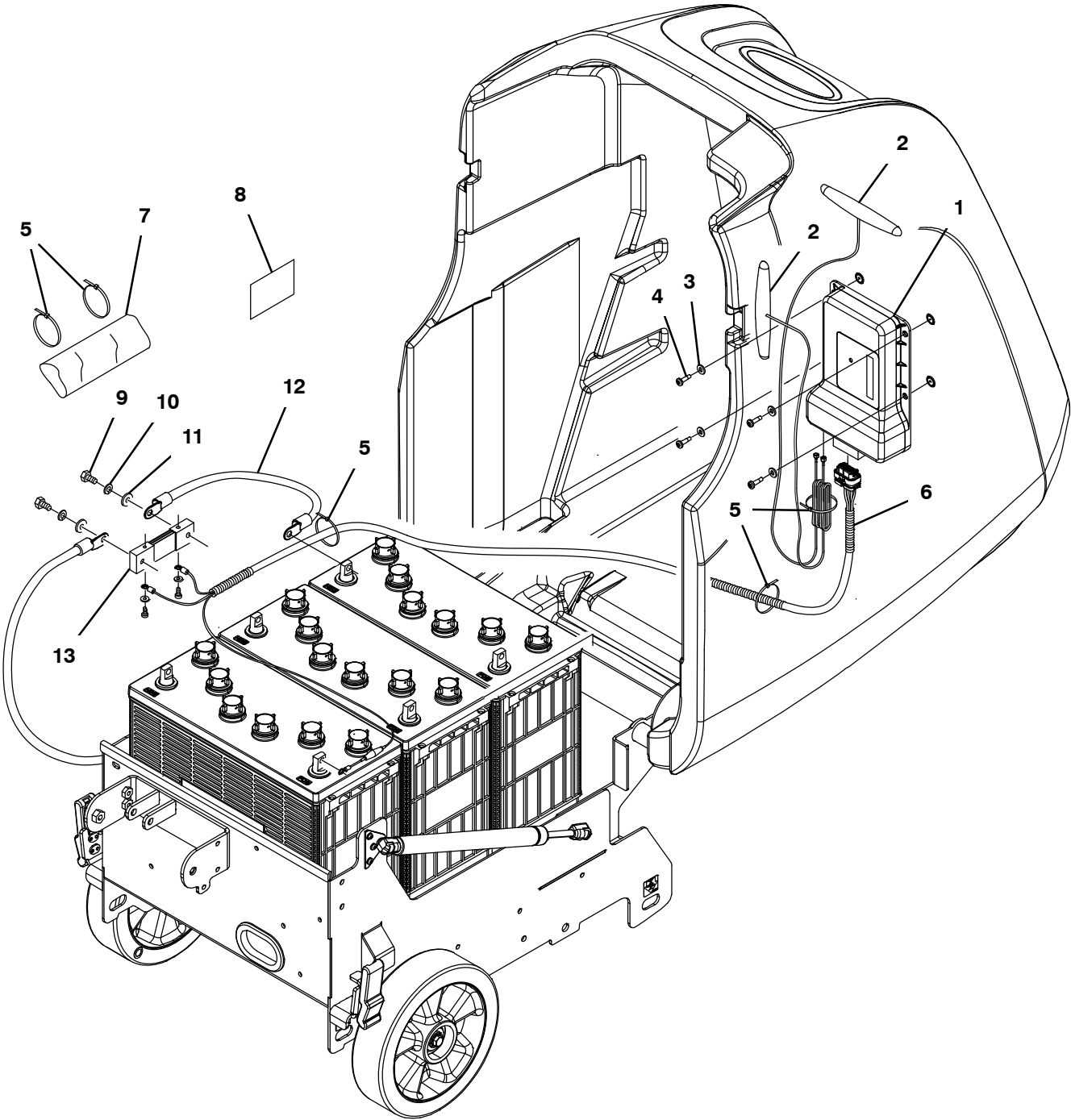
HYDROLINK® IS A REGISTERED TRADEMARK OF TROJAN® BATTERY COMPANY.

▽ ASSEMBLY

▲ INCLUDED IN ASSEMBLY

IRIS® TELEMETRY GROUP

355707



IRIS® TELEMETRY GROUP

	Ref.	Part No.	Serial Number	Description	Qty.
▽		9021969*	(00000000-APR2020)	Telemetry Kit, 3g-4g, Na [B5, B7, T7] (North America - Kit Intended for Upgrading from 3G to 4G Only)	1
▲	1	9010085*	(00000000-	Control Box Assy Kit, Replmt, Telem[Usa]	1
▲	2	1247522	(MAY2020-	Antenna, Telem [4g, 72"]	2
▽		9015256*	(00000000-	Telemetry Kit, Ci [B7/Sg7 B5/Sg5 Usa] (North America)	1
▲	1	9010085*	(00000000-	Control Box Assy Kit, Replmt, Telem[Usa]	1
▲	2	1247522	(MAY2020-	Antenna, Telem [4g, 72"]	2
	2	1070659	(00000000-APR2020)	Antenna, Telem, 70 In [Gprs]	1
▲	3	01683	(00000000-	Washer, Flat, 10, Ss	4
▲	4	1043573	(00000000-	Screw, #10-14 X 0.675, Spl[Shcs,Selftap]	4
▲	5	49266	(00000000-	Tie, Cable, Nyl, 07.3l .19w 1.8 Max D	5
▲▽	6	1070495	(00000000-	Harness, Ele [Telemetry, 6200e]	1
▲▲		9009990	(00000000-	Vr, Fuse, 002a, 250vdc, Cartridge	1
▲	7	1217818	(00000000-	Sleeve, Heatshrink, 1.50id, 07.0l	1
▲	8	1069580	(00000000-	Label, Mach, Telem [Usa, Intl]	1
▲	9	15675	(00000000-	Screw, Hex, M8 X 1.25 X 16, Ss	2
▲	10	43952	(00000000-	Washer, Lock, Int, 0.31, Ss	2
▲	11	01685	(00000000-	Washer, Flat, 0.38b 0.88d .08, Ss	2
▲	12	63740	(00000000-	Cable, 06ga 09.0l Blk .31ring /.31ring	1
▲	13	1217304	(00000000-	Shunt [Empro, 250amp/50mv, Metric]	1

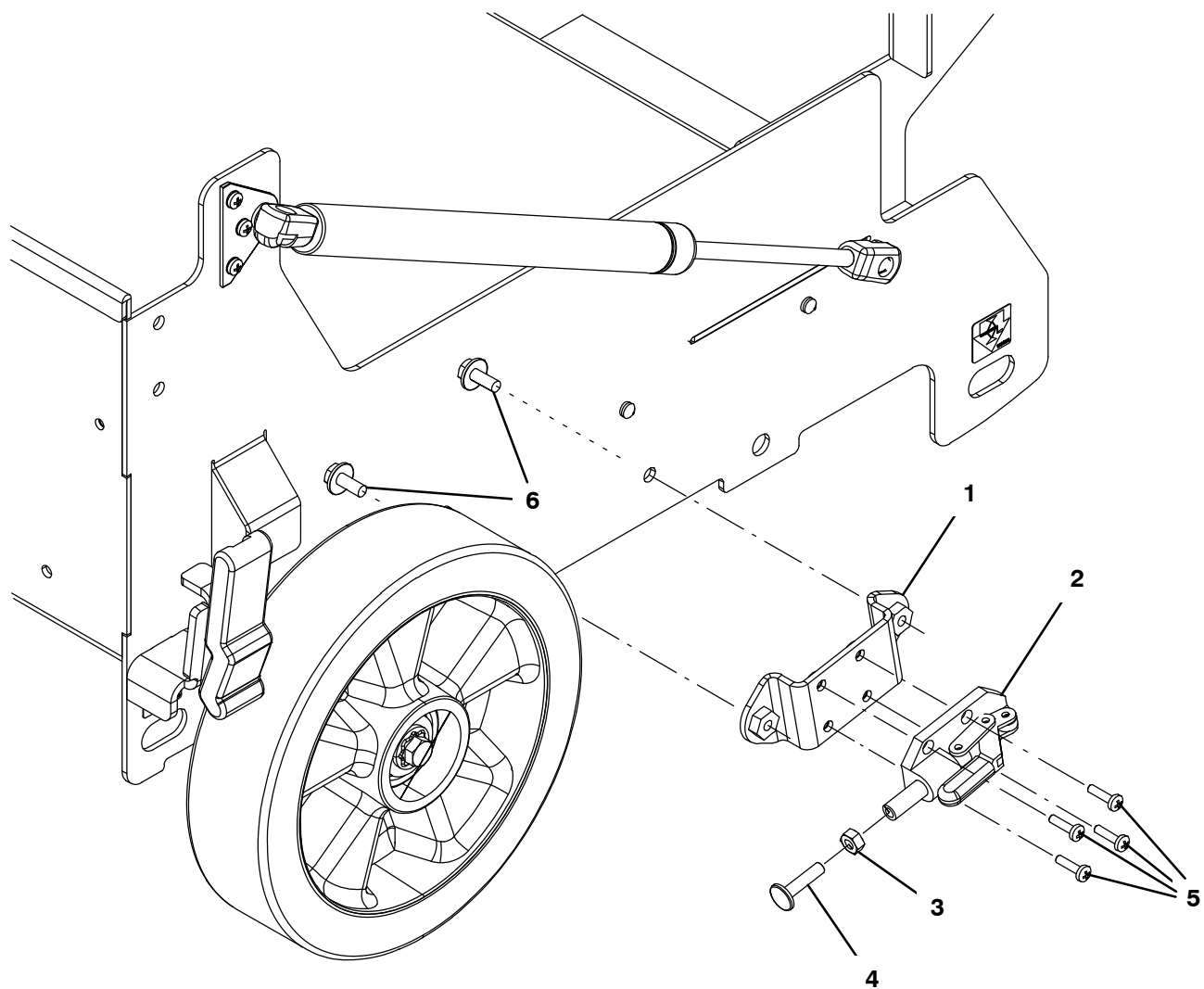
* Requires Tennant *True* service or an authorized Tennant service provider.

▽ ASSEMBLY

▲ INCLUDED IN ASSEMBLY

PARKING BRAKE GROUP

355228

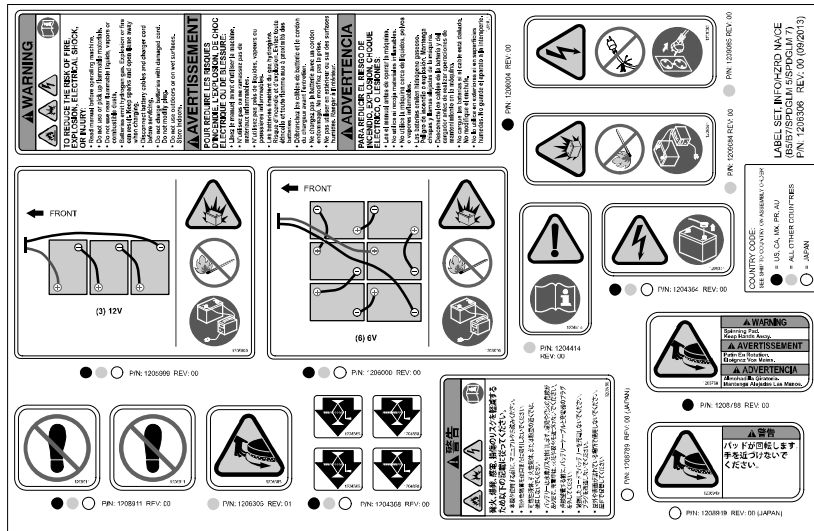


Ref.	Part No.	Serial Number	Description	Qty.
▽	9012792	(00000000-)	) Brake Kit, Parking, Afmkt, W/ Hdwr	1
▲ 1	1206560	(00000000-)	) Brake, Wldt	1
▲ 2	1013718	(00000000-)	) Clamp, Brake, Parking [T3]	1
▲ 3	07785	(00000000-)	) Nut, Hex, Std, M6 X 1.00, Ss	1
▲ 4	1017416	(00000000-)	) Screw, Weld, M6 X 1.00 X 25, Thru, Ss	1
▲ 5	24265	(00000000-)	) Screw, Pan, Phl, M4 X 0.70 X 16, Ss	4
▲ 6	1034731	(00000000-)	) Screw, Hex, M6 X 1.00 X 16, Ss, Sems	2

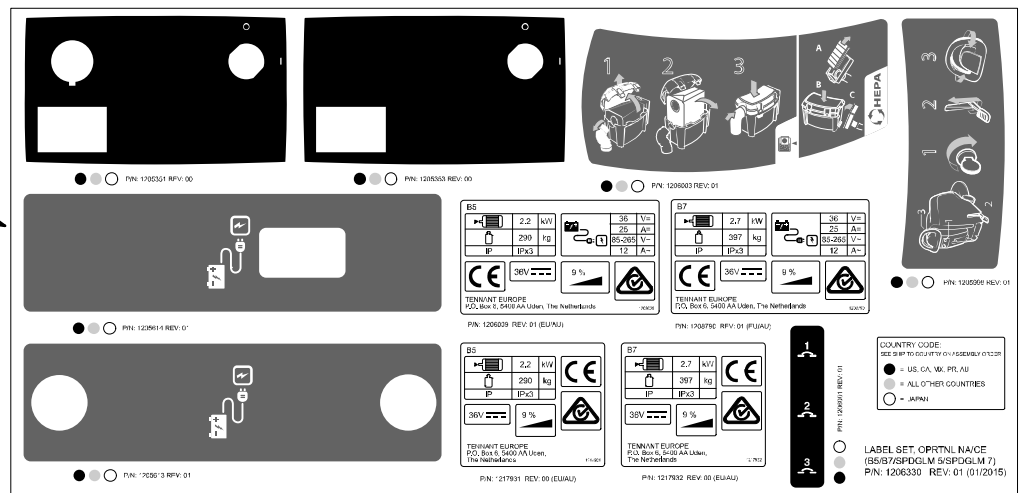
▽ ASSEMBLY

▲ INCLUDED IN ASSEMBLY

LABEL GROUP



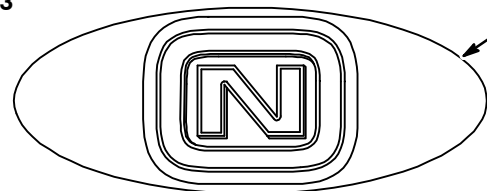
2



3



4



Ref.	Part No.	Serial Number	Description	Qty.
1	1206306	(00000000-)	) Label, Set, Info/Hzrd [Na/Ce]	1
2	1206330	(00000000-)	) Label, Set, Operational	1
3	1035550	(00000000-)	) Label, Model [Nobles Speedgleam]	2
4	1206159	(00000000-)	) Label, Logo, 05.5l [Nobles]	1

STANDARD PARTS

DOCUMENTATION GROUP (ONLINE ONLY)

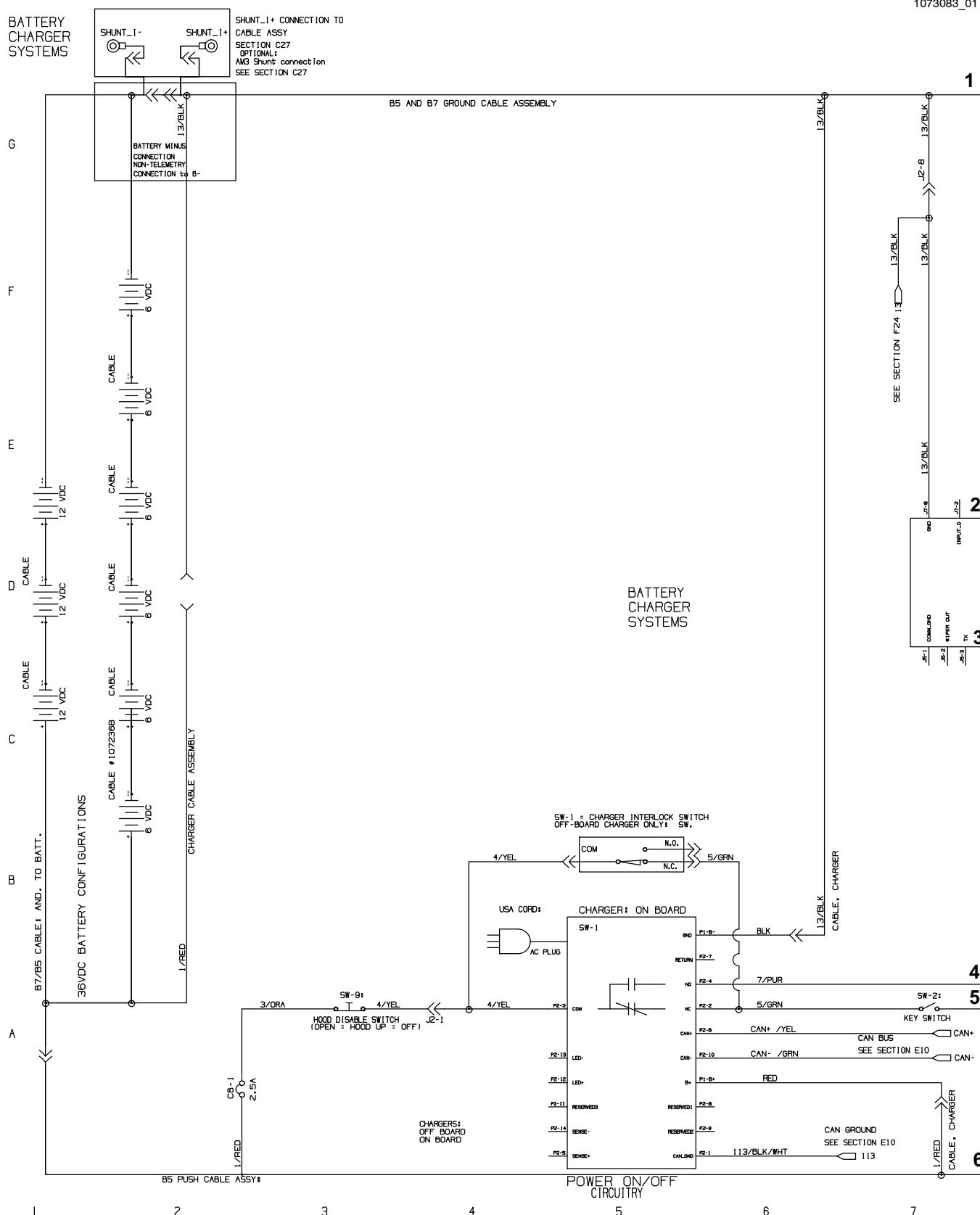
Ref.	Part No.	Serial Number	Description	Qty.
1	9011614	(00000000–)	Manual, Parts [Sg5]	1
2	9011478	(00000000–)	Manual, Service [B5/7, Sg5/7]	1
3	9011615	(00000000–)	Manual, Oprtr, En [Sg5/ Sg7]	1
3	9011617	(00000000–)	Manual, Oprtr, Es [Sg5/ Sg7]	1
3	9011618	(00000000–)	Manual, Oprtr, Fr [Sg5/ Sg7]	1
4	9011616	(00000000–)	Instr, Wall Chart [Sg5/Sg7]	1
5	1206167	(00000000–)	Guide, Onboard Use And Care	1

To view, print, order, download the latest Parts manual, other language
Operator manuals, and Use and Care Guides (wall charts), visit:

www.nobles.com/manual

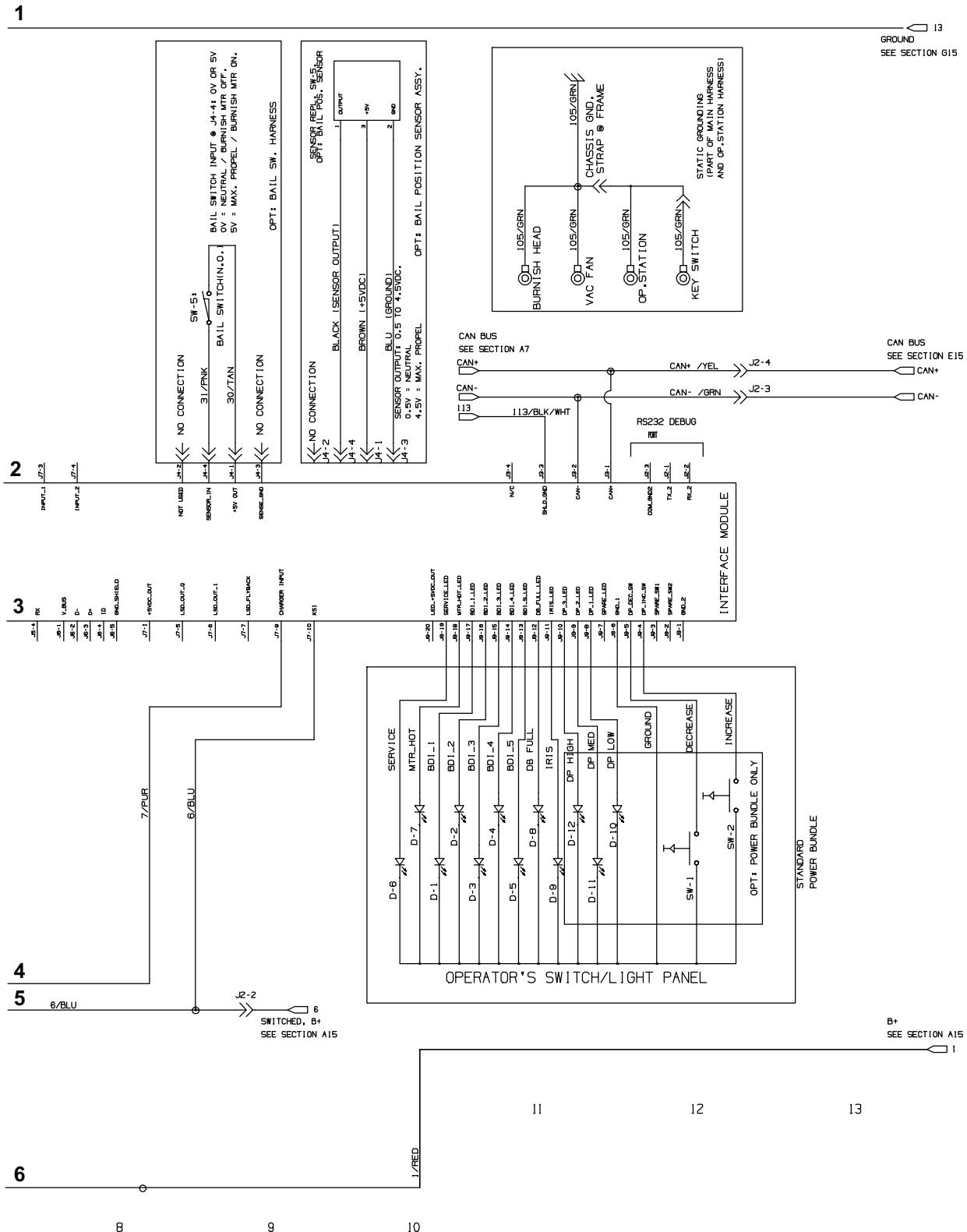
Nobles SpeedGleam® 5 (06-2018)

1



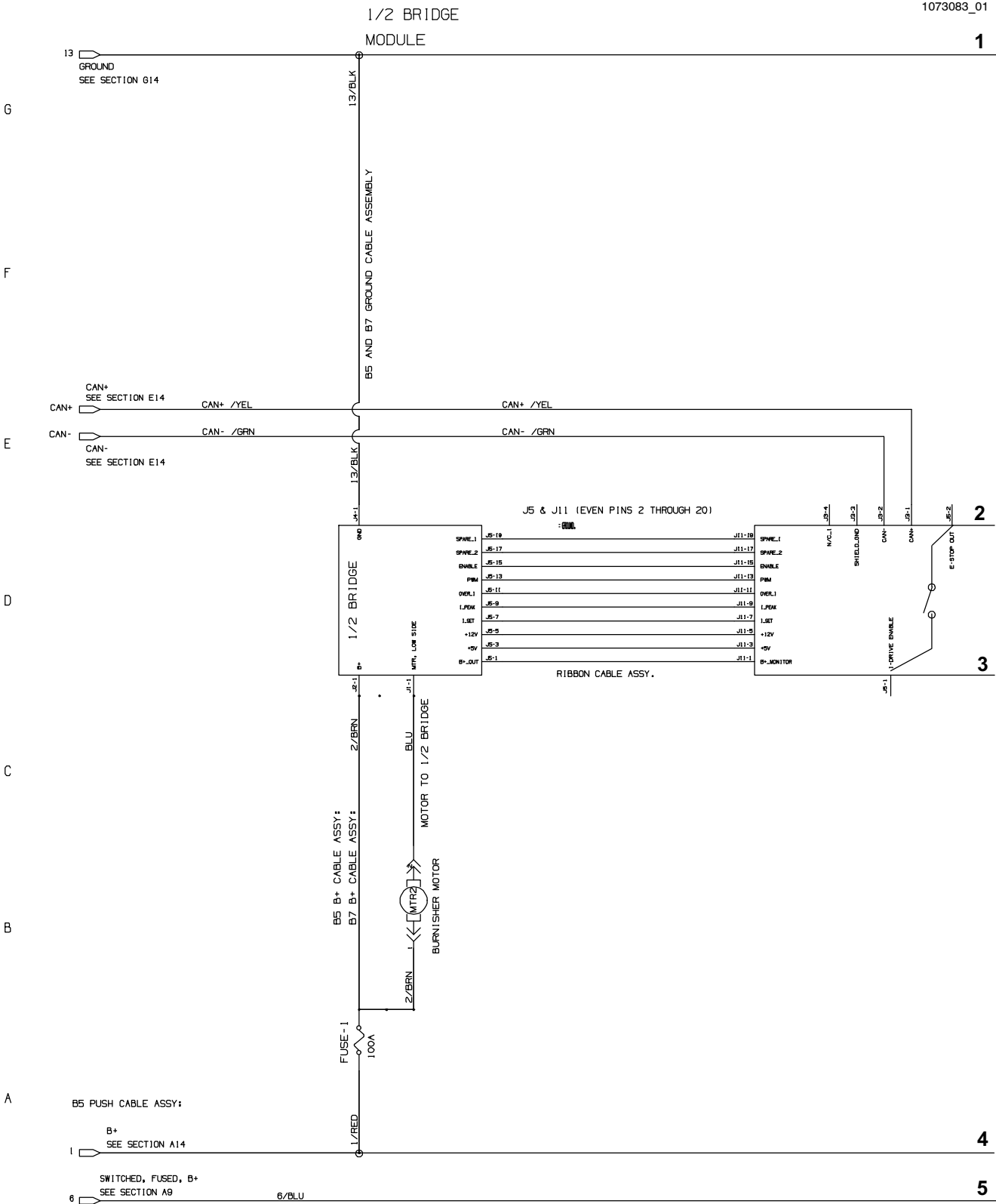
ELECTRICAL DIAGRAM, PUSH MODEL (Page 2 of 5)

1073083_01

USER INTERFACE
MODULE

ELECTRICAL DIAGRAM, PUSH MODEL (Page 3 of 5)

1073083_01



Nobles SpeedGleam® 5 (06–2018)

G

F

E

D

C

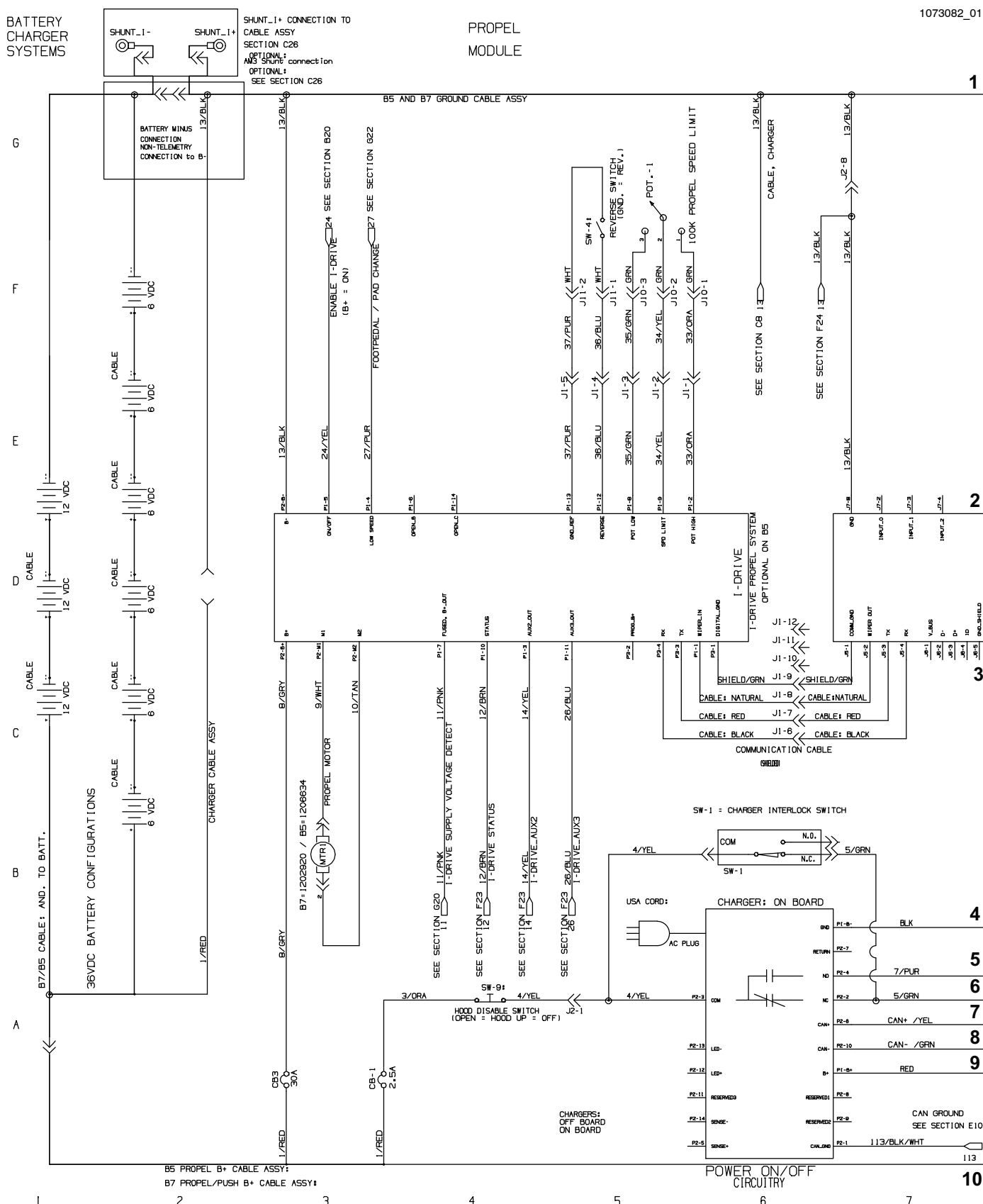
B

A



TELEMETRY MODULE

Nobles SpeedGleam® 5 (06-2018)

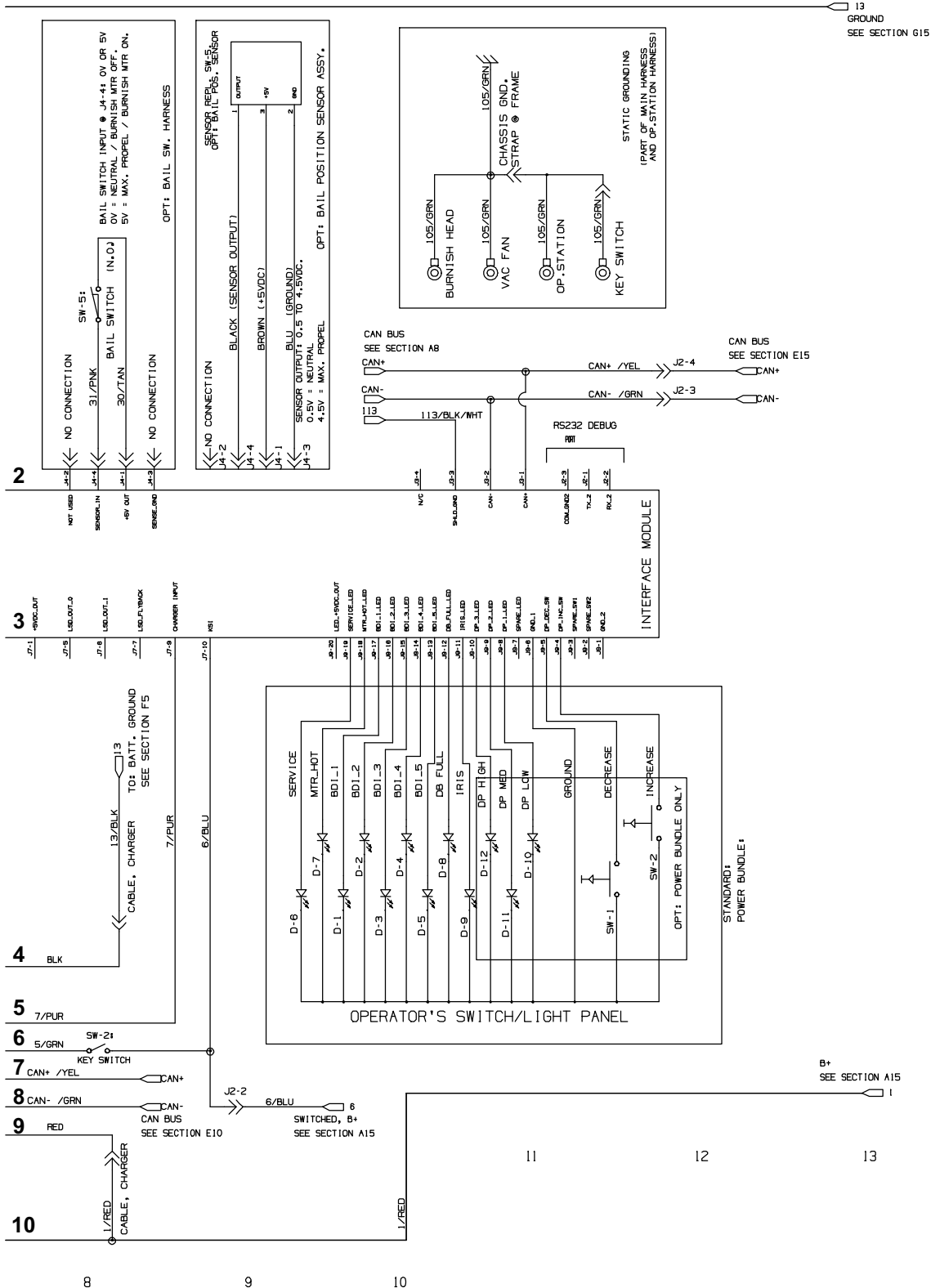


ELECTRICAL DIAGRAM, DRIVE MODEL (Page 2 of 5)

1073082_01

USER INTERFACE
MODULE

1



G

F

E

D

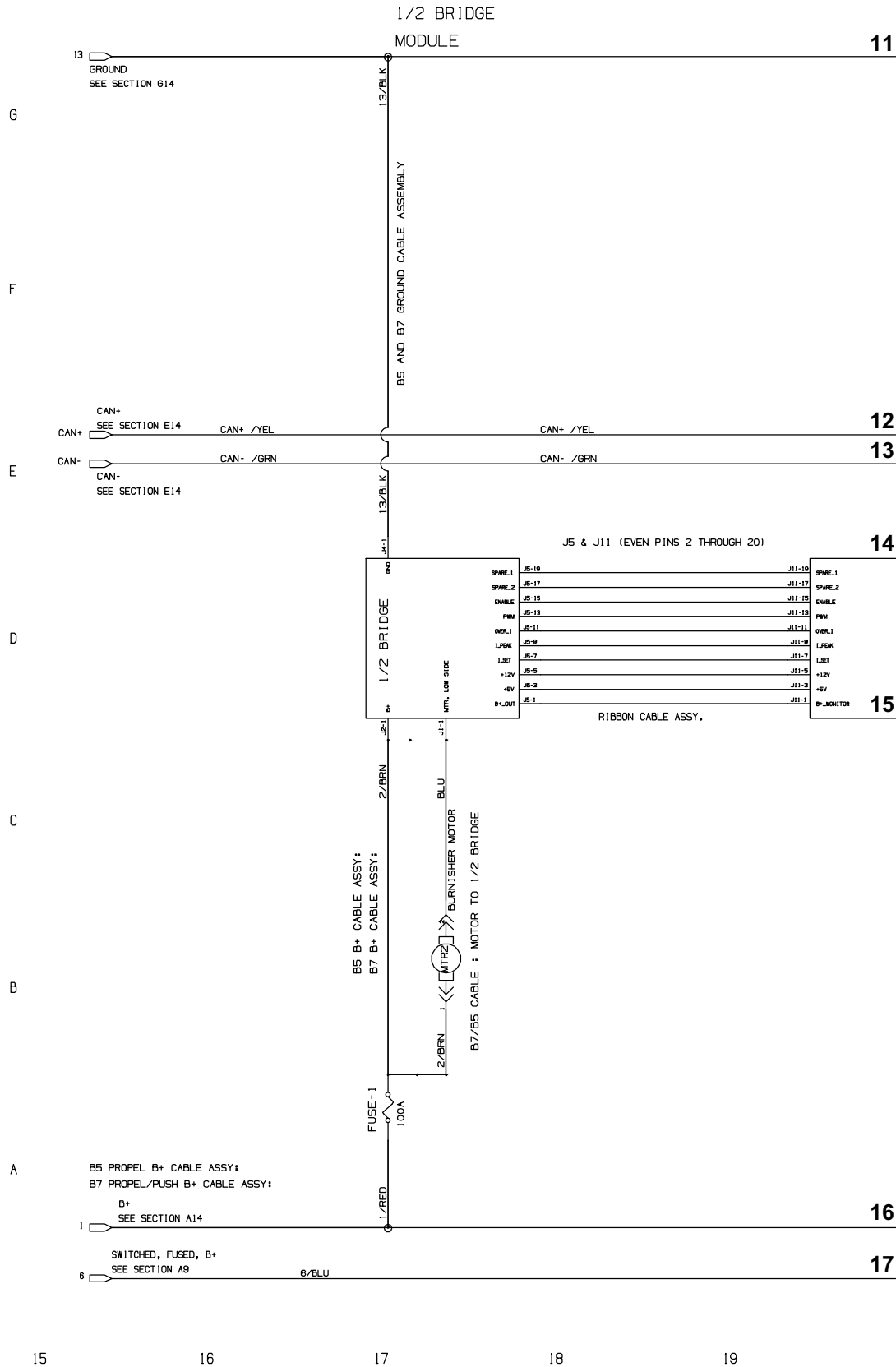
C

B

A

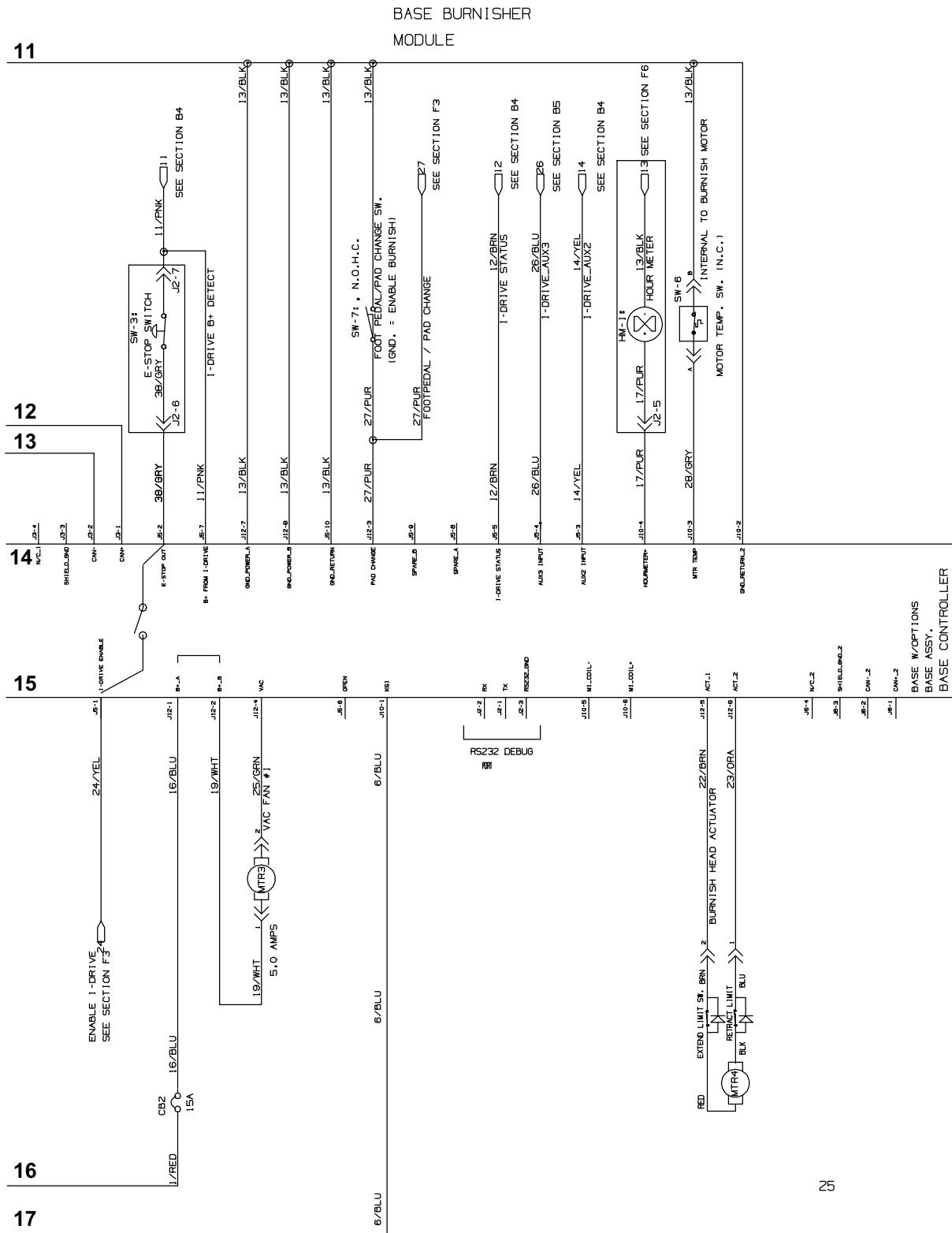
ELECTRICAL DIAGRAM, DRIVE MODEL (Page 3 of 5)

1073082_01



ELECTRICAL DIAGRAM, DRIVE MODEL (Page 4 of 5)

1073082_01



20

21

22

23

24

25

Nobles SpeedGleam® 5 (06-2018)

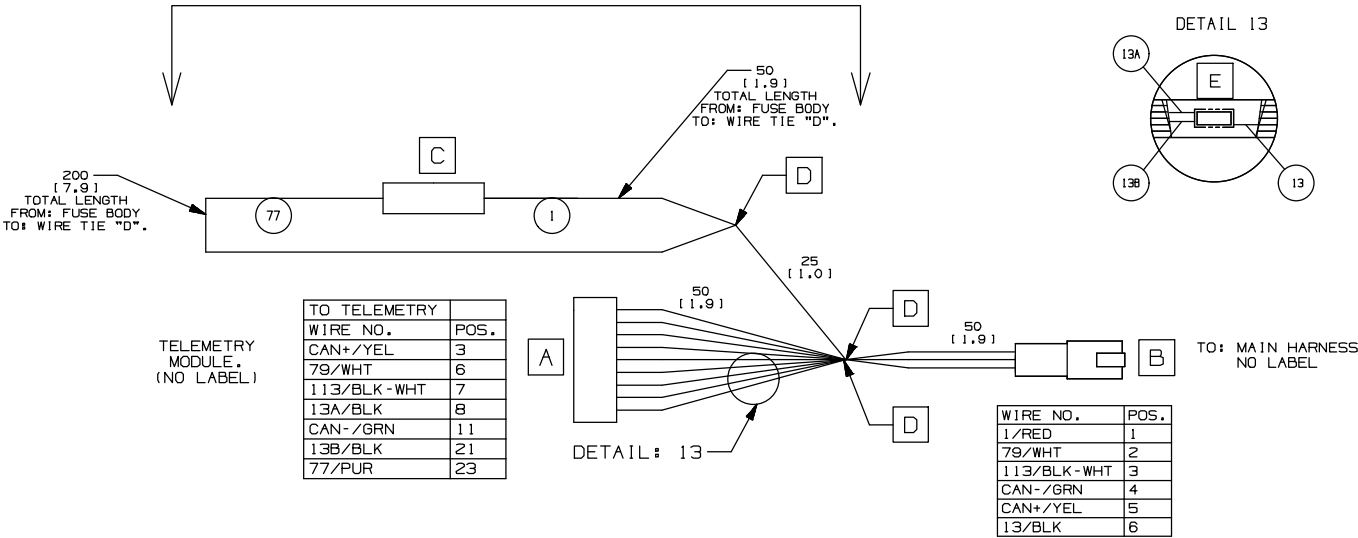
A B C D E F G



WIRE HARNESS, TELEMETRY

1075352_00

THIS SECTION OF HARNESS (FUSE "C" AND WIRES 77/PUR AND 1/RED) IS TO BE BUNDLED AND WIRE TIED TO THE SECTION OF HARNESS ROUTING FROM CONNECTOR "A" TO CONNECTOR "B".



WIRE NO	GA	SPEC
1/RED	20	SEE NOTE #12
13/BLK	20	SEE NOTE #12
13A/BLK	20	SEE NOTE #12
13B/BLK	20	SEE NOTE #12
77/PUR	20	SEE NOTE #12
79/WHT	20	SEE NOTE #12
113/BLK-WHT	20	SEE NOTE #12
CAN-/GRN	20	SEE NOTE #12
CAN+/YEL	20	SEE NOTE #12

ITEM	DESCRIPTION
A	CONNECTOR(1), AMPSEAL, FEMALE, 23F, 770680-1. TERMINAL(23), FEMALE, AMPSEAL, 770854-1. UNUSED POSITIONS ARE SEALED INTERNALLY, AND DO NOT REQUIRE SEAL PLUG #770678-1.
B	CONNECTOR, BODY(1), DEUTSCH, DTM, 6M, #DTM04-6P. LOCK(1), #WM6P. TERMINALS, 6, MALE, 16-20GA, #1060-20-0122-PS.
C	BULGIN, IN-LINE FUSEHOLDER, #FX0185. LOADED WITH 2.0AMP FUSE: BUSSMANN #ABC-2-R, OR LITTELFUSE #0314 002.HXP.
D	WIRE TIE, PANDUIT, PLT1M-M OR EQUIVALENT.
E	CLIP SPLICE. SEE NOTE #6.

Ref.	Part No.	Serial Number	Description	Qty.
1	1075352	(00000000-	) Harness, Ele [Telem, T500e]	1

WIRE HARNESS, MAIN, PUSH MODEL

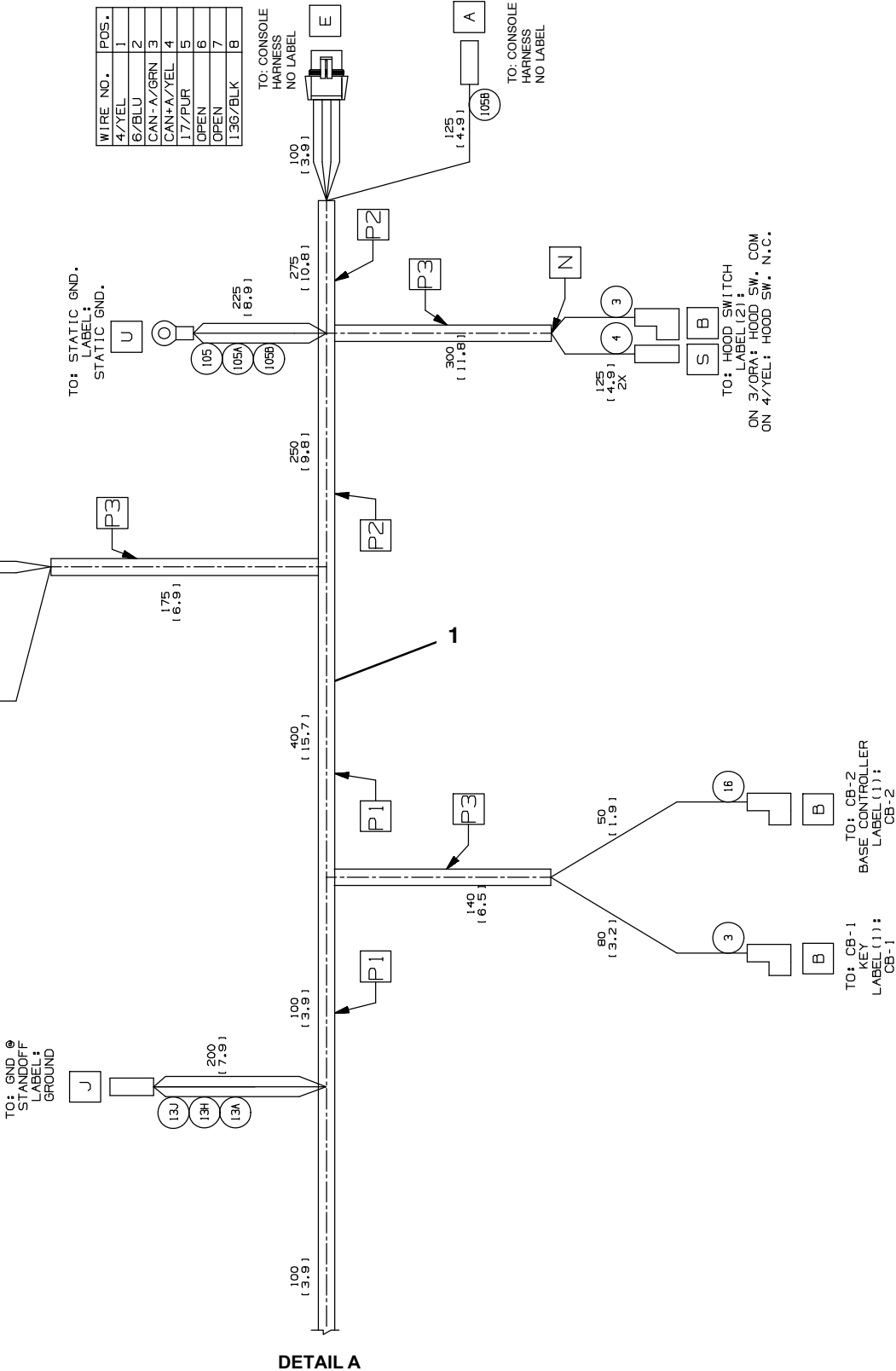
355256

22506

TO: VACUUM FAN
LABEL: VAC FAN

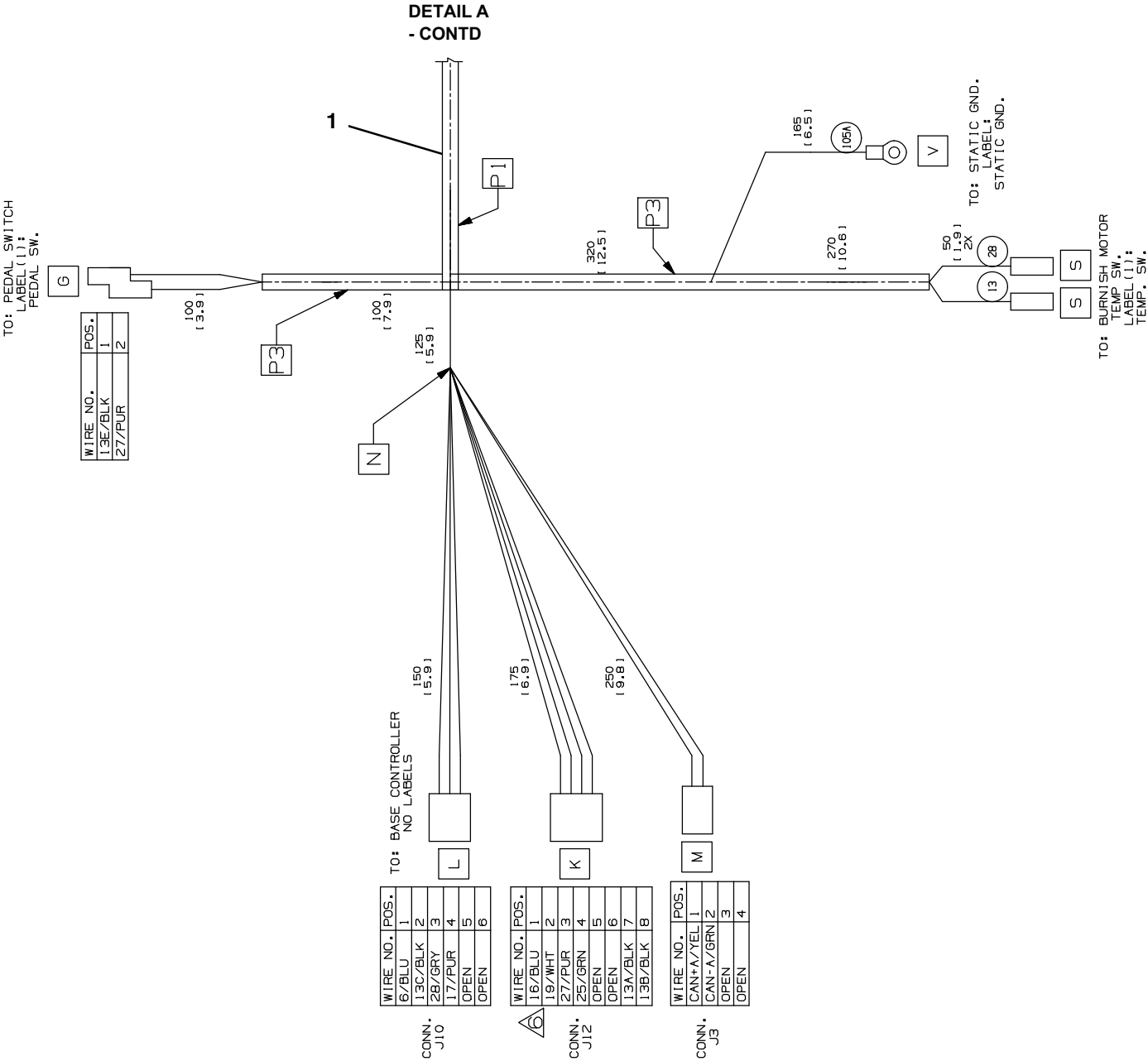
WIRE NO.	POS.
19/WHT	1
25/GRN	2

TO: STATIC GND.
LABEL:
STATIC GND.



WIRE HARNESS, MAIN, PUSH MODEL – CONT'D

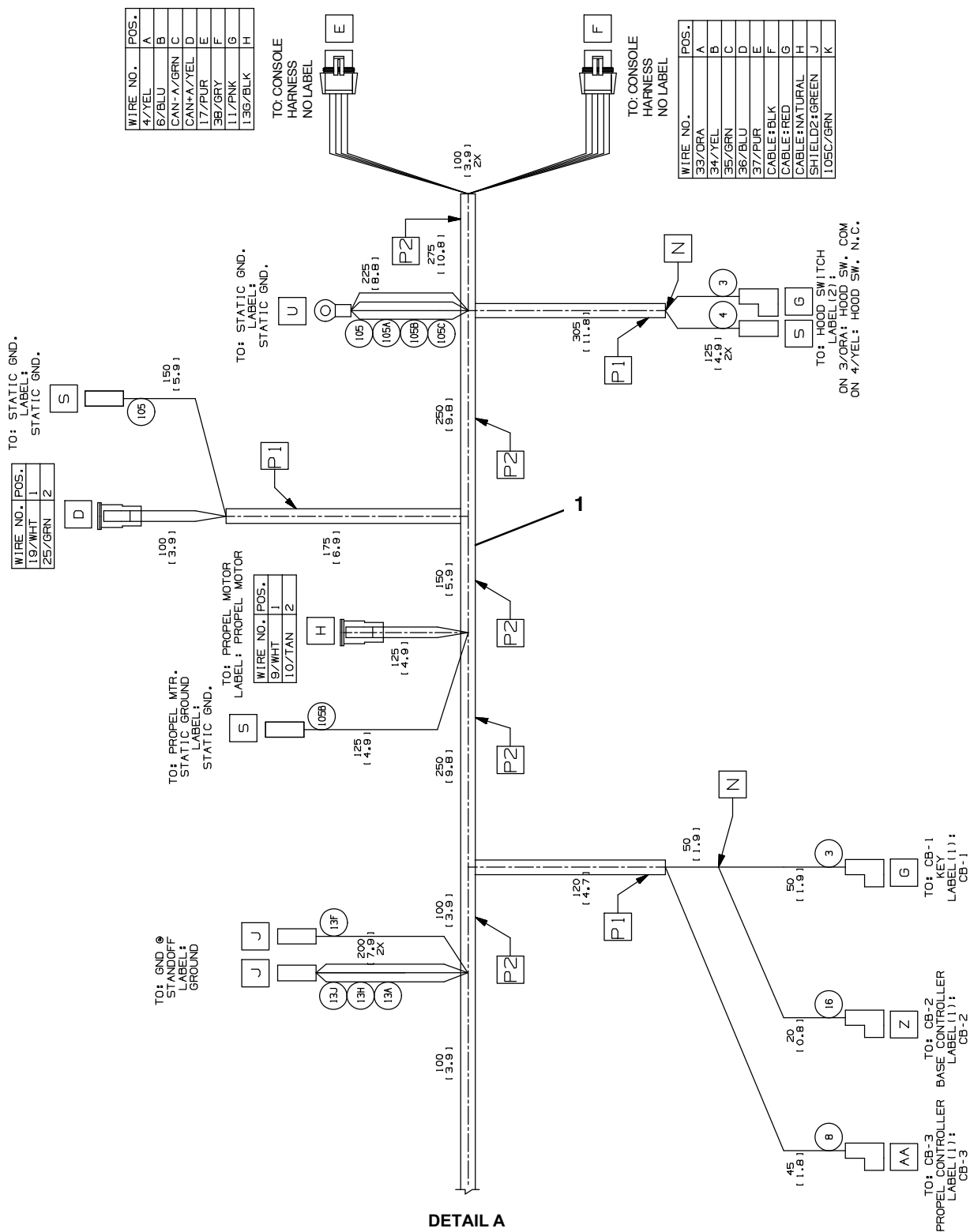
355256



Ref.	Part No.	Serial Number	Description	Qty.
1	1072291	(00000000-)	Harness, Main, Ele [Volga, B5, Push]	1

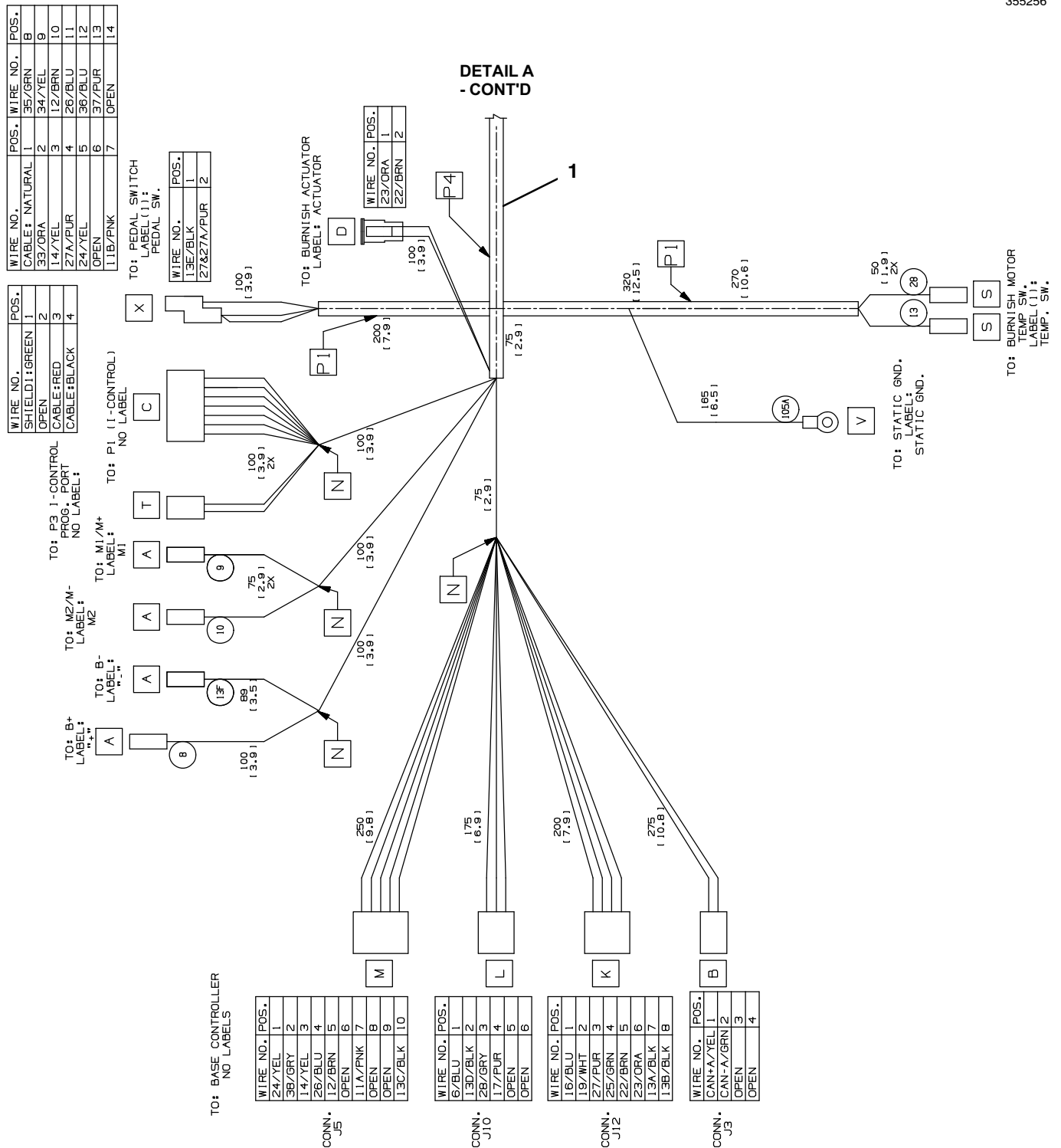
Nobles SpeedGleam® 5 (01-2014)

TO: VACUUM FAN
ABEI : VAC FAN



WIRE HARNESS, MAIN, DRIVE MODEL - CONT'D

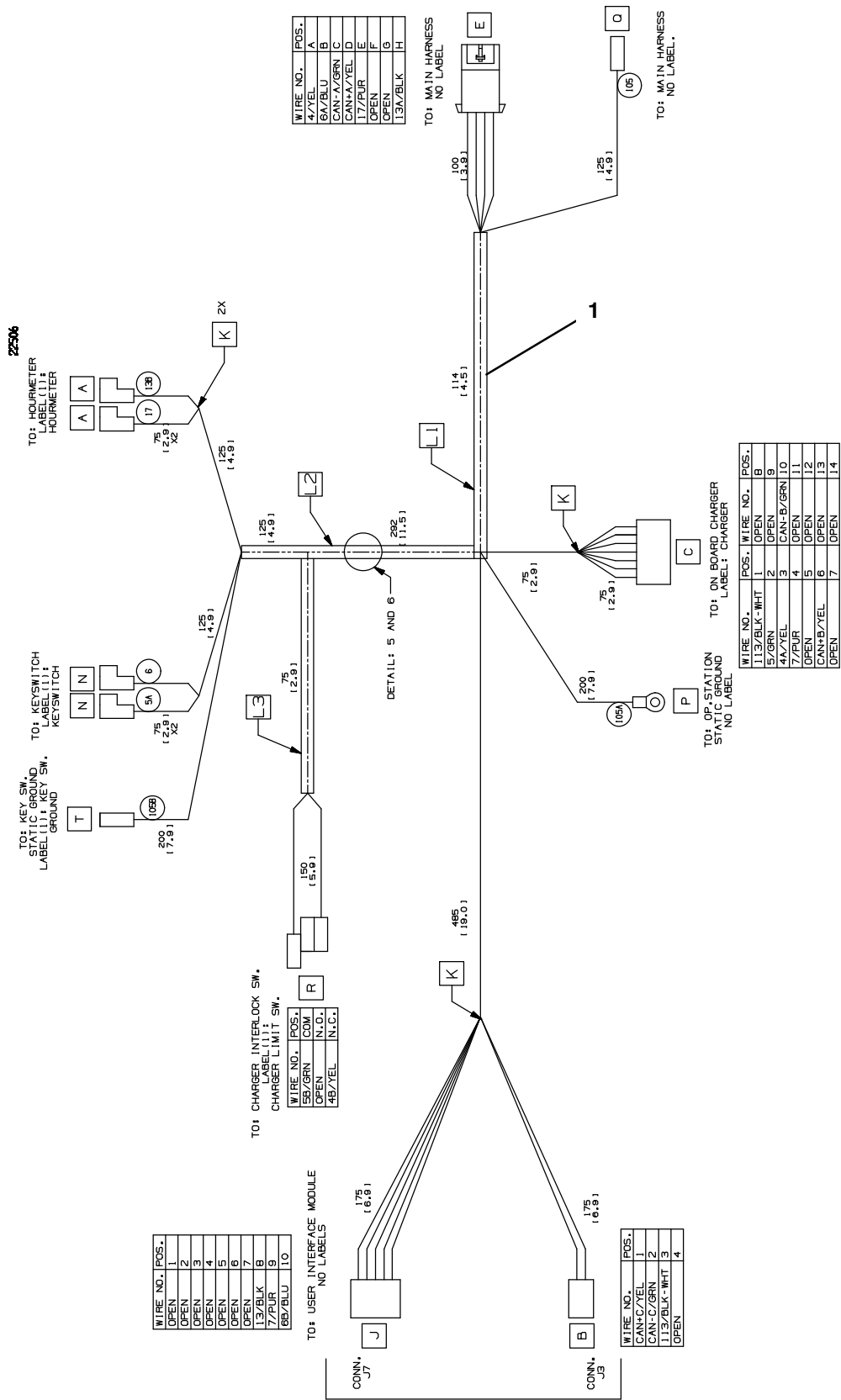
355256



Ref.	Part No.	Serial Number	Description	Qty.
1	1072287	(00000000-)	Harness, Main, Ele [Volga, B5, Propel]	1

WIRE HARNESS, CONSOLE, PUSH MODEL

355259

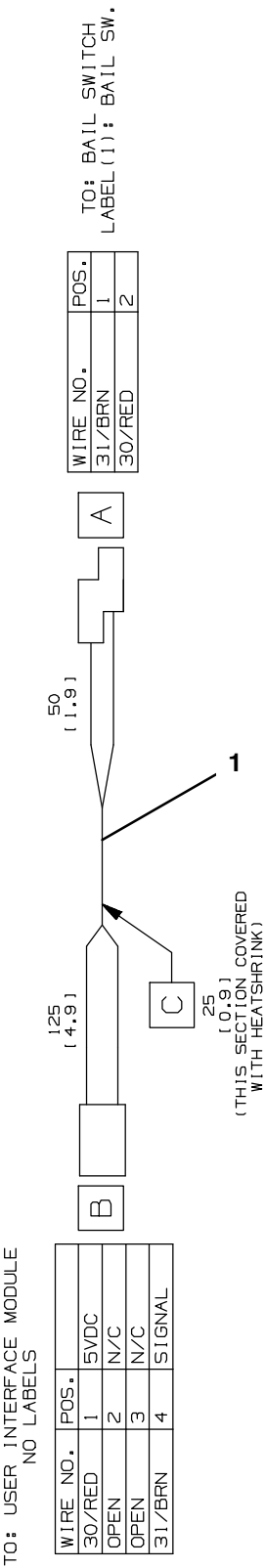


Ref.	Part No.	Serial Number	Description	Qty.
1	1072293	(00000000-)	Harness, Ele [B5/B7, Op.Station, Push]	1

69

WIRE HARNESS, BAIL SWITCH

355261

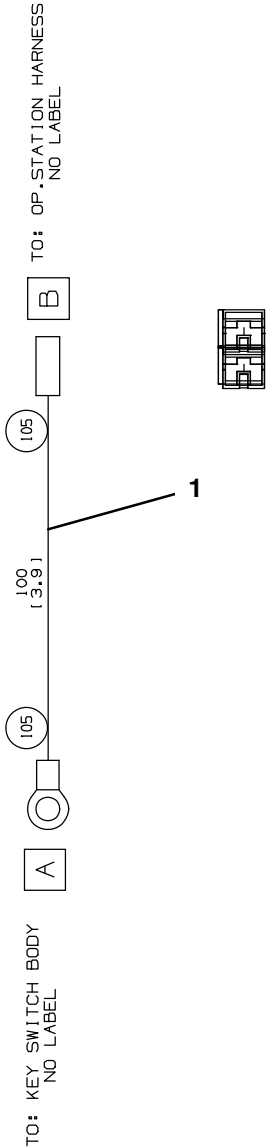


Ref.	Part No.	Serial Number	Description	Qty.
1	1072524	(00000000-)	Harness, Ele [Bail Switch]	1

WIRE HARNESS, KEY SWITCH

355262

COMPONENT	COMPONENT DESCRIPTIONS
ALPHA	
A	TERMINAL, RING, .750", INSULATED, 14-16GA, TYCO #322724.
B	TERMINAL, SNAP PLUG, .156", MALE, 14-16GA, INSULATED, MOLEX #19034-0009.

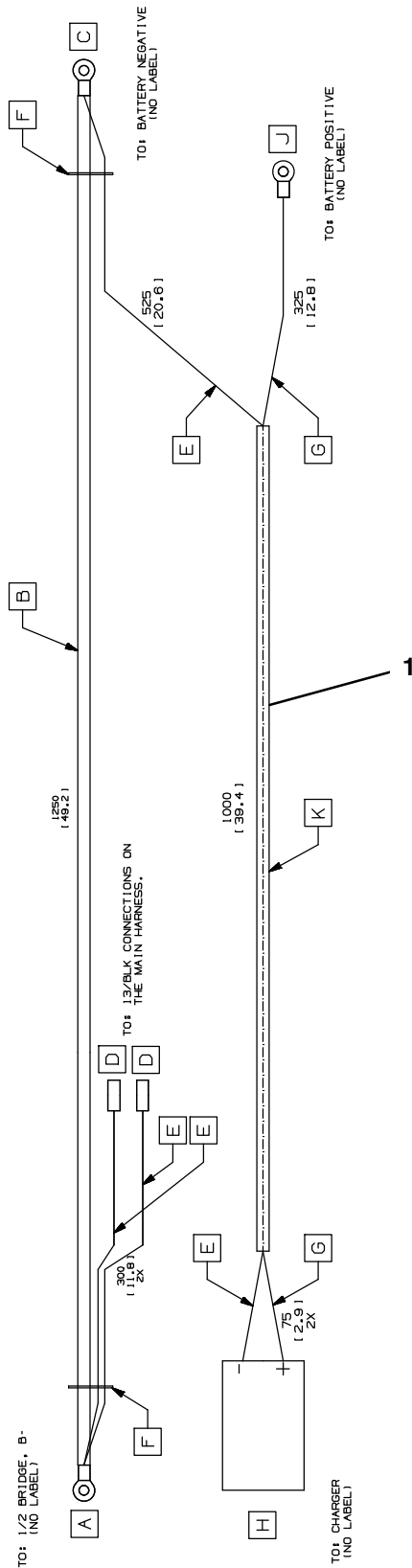


WIRE NO.	COLOR	GAU GE	TYPE
105	GRN	16	UL-GXL

Ref.	Part No.	Serial Number	Description	Qty.
1	1073037	(00000000-	) Harness, Ele [Key Sw.,Static Gnd]	1

WIRE HARNESS, BATTERY/CHARGER CABLE

355400



	Ref.	Part No.	Serial Number	Description	Qty.
▽	1	1072939	(00000000-)	Cable, Assy [B7/B5, Ground]	1
▲		130155	(00000000-)	Connector, Battery, 6ga 50a, Gray[2cont]	1

